

NDT UT Level 2 Exam Study Guide with Complete Solutions

Discontinuity location and size (plan view). - Answer✓✓-When a C-scan is used to produce a permanent record of an ultrasonic test, the information displayed is typically the:

Loss of echo amplitude from discontinuities and an increase in the width of the front surface echo. -

Answer✓✓-Rough entry surface echo conditions can result in:

The attenuation - Answer✓✓-As the grain size increases in a material, its principal effect in ultrasonic testing is on:

Decrease it - Answer✓✓-In straight beam pulse echo testing a discontinuity with a rough reflecting surface perpendicular to the incident wave will have what effect on the detected signal in comparison to a smooth flat-bottom hole of the same size? (Increase, decrease, no effect, decrease the width of the pulse of it.)

Machine Oil - Answer✓✓-Ultrasonic vibrations can be propagated only in the longitudinal mode in which of the following media? (Machine oil, Aluminum, Ice, Beryllium)

The same as the velocity at 1/2 inch - Answer✓✓-If the velocity of a longitudinal mode wave in a given homogeneous material is .625 cm/micro second at 1/2 inch below the surface, what is the velocity at 2 inches below the surface? (1/4 the velocity at 1/2 inch, 1/2 the velocity at 1/2 inch, the same, none of the above)

Ndt Level Two Study Guide

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