

## 4 Quality Management System

### 4.1 General Requirements

[See Process Flow Chart FC 4.1-1](#)

Alabama Specialty Products, Inc. has established, documented and implemented a Quality Management System (QMS) in accordance with the requirements of the ISO 9001:2008 Standard, it is not a stand-alone system, but is integrated within ASPI's operating discipline which encompasses the policies, requirements, and work processes of Environment, Health, Safety, Manufacturing, Human Resources and Quality.

Developed and endorsed by company management the QMS ensures that customers' receive quality, reliability and integrity in the products and services ASPI provides them and that customers' needs and requirements are met. The QMS calls for precise adherence to specifications, as well as legal and quality requirements.

Product quality is maintained through systems of standardization and process control. Service quality covers all aspects of customer transactions and is ensured by the function that is providing the service.

### 4.2 Documentation Requirements

#### 4.2.1 General

The QMS documentation includes:

- A documented Quality Policy and objectives
- A Quality Manual, (requirements for the quality manual are contained in section 4.2.2)
- Documented procedures required by ISO 9001:2008 (i.e., sections 4.2.3, 4.2.4, 8.2.2, 8.3, 8.5.2 and 8.5.3)
- Documents (information and its supporting medium) needed by the organization to ensure the effective planning, operation and control of its processes
- Records required by ISO 9001:2008, (stating results achieved or providing evidence of activities performed)

#### 4.2.2 Quality Manual

This Quality Manual has been prepared to describe Alabama Specialty Products, Inc. QMS. The scope and permissible exclusions of the QMS are described in section one of this manual. Each section of the manual references documented QMS procedures relating to the requirements outlined in that section. The [Process Flow Chart, FC 4.1-1](#), provides a description of the interaction between the processes of the QMS system.

#### 4.2.3 Control of Documents

All the QMS documents are controlled according to the [Document Control Procedure, QP 4.2-1](#).

#### 4.2.4 Control of Quality Records

Quality Records are maintained to provide evidence of conformity to requirements and the effective operation of the QMS. The records are maintained according to the [Control of Documents and Quality Records, QP 4.2-1](#).

# Ndt Inspection Company Quality System Manual

**Lingjun Ying**



## **Ndt Inspection Company Quality System Manual:**

**Nondestructive Testing Standards--present and Future** Harold Berger, Leonard Mordfin, 1992      **Heat Exchanger Design Handbook** Kuppan Thulukkanam, 2000-02-23 This comprehensive reference covers all the important aspects of heat exchangers HEs their design and modes of operation and practical large scale applications in process power petroleum transport air conditioning refrigeration cryogenics heat recovery energy and other industries Reflecting the author's extensive practical experience

**Financial Justification of Nondestructive Testing** Emmanuel P. Papadakis, 2006-08-15 Demonstrating how to apply financial formulas to prove or disprove the utility of 100% Nondestructive testing NDT this book helps readers build the financial case for their NDT projects It not only explains how 100% inspection by high tech methods can save money for a manufacturing organization but also how to justify this cost Providing examples of successful NDT implementation drawn from factory situations the author describes high tech inspection technology in the context of modern ISO Quality Standards TQM theory and Statistical Process Control Placing NDT in the historical context of quality and inspection the book provides three methods of calculation for proving its validity

**Heat Exchanger Design Handbook, Second Edition** Kuppan Thulukkanam, 2013-05-20 Completely revised and updated to reflect current advances in heat exchanger technology Heat Exchanger Design Handbook Second Edition includes enhanced figures and thermal effectiveness charts tables new chapter and additional topics all while keeping the qualities that made the first edition a centerpiece of information for practicing engineers research engineers academicians designers and manufacturers involved in heat exchange between two or more fluids See What's New in the Second Edition Updated information on pressure vessel codes manufacturer's association standards A new chapter on heat exchanger installation operation and maintenance practices Classification chapter now includes coverage of scrapped surface graphite coil wound microscale and printed circuit heat exchangers Thorough revision of fabrication of shell and tube heat exchangers heat transfer augmentation methods fouling control concepts and inclusion of recent advances in PHEs New topics like EMbaffle Helixchanger and Twistedtube heat exchanger feedwater heater steam surface condenser rotary regenerators for HVAC applications CAB brazing and cupro braze radiators Without proper heat exchanger design efficiency of cooling heating system of plants and machineries industrial processes and energy system can be compromised and energy wasted This thoroughly revised handbook offers comprehensive coverage of single phase heat exchangers selection thermal design mechanical design corrosion and fouling FIV material selection and their fabrication issues fabrication of heat exchangers operation and maintenance of heat exchangers all in one volume

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components and structural parts are subject to environmental effects such as corrosion and other types of material deterioration wear and fatigue Such parts could fail in service and affect the safe operation of the aircraft if the degradation were not detected and addressed in time Regular planned maintenance supports the current and future value of the aircraft by minimizing the physical decline of the aircraft and engines throughout its life Introduction to Maintenance Repair and Overhaul of Aircraft Engines and Components was written by the industry veteran Shevantha K Weerasekera an aerospace engineer with 20 years of aircraft maintenance experience who currently leads the engineering team of a major technical enterprise in the field

*Non-Destructive Testing '92* C. Hallai,P. Kulcsar,2012-12-02 Approx 710 pages

**Emerging Technologies in NDT** D. van Hemelrijck,A. Anastassopoulos,T. Philippidis,2022-01-26 This volume contains the papers presented at the 2nd International Conference entitled Emerging Technologies in NDT which was held in Athens Greece May 24 26 1999 This work covers frequently used non destructive testing methods and introduces innovative ideas in the field The title also focuses on visual and optical inspection acoustic emission and ultrasonics as well as a range of other closely related topics More than 50 papers were presented at the conference by invited and distinguished researchers from all over the world This volume forms a valuable record of important contributions to the relevant literature It contains not only the most up to date technology developments but provides also information regarding emerging NDT techniques technologies and their potential applications in the field The book covers frequently used NDT methods and introduces new and innovative ideas Focussing on visual and optical inspection acoustic emission ultrasonics nonlinear ultrasonics infrared methods X ray radiography special techniques material characterisation NDT of civil engineering structures inspection of pipes and reliability and validation this volume will be a great boon to engineers researchers quality control managers as well as teachers and graduate students in the field

**Quality Technology Handbook** R S Sharpe,J West,D S Dean,2017-03-28 Quality Technology Handbook Fourth Edition offers a wide discussion on technology and its related subtopics After giving some information on its background content and authors the book then informs the readers about the quality problem check list and enumerates the questions one has to ask to ensure that a problem will be solved This part is followed by a discussion on non destructive testing NDT and the several committees formed for it among which are the British National Committee and the Harwell NDT Center The book also includes information on two organizations that are closely related to the topic the Institute of Quality Assurance IQA and The Welding Institute TWI A directory of international organizations related to quality assurance and non destructive testing is provided in the latter part of the text The book serves as valuable reference to undergraduates or postgraduates of courses that are related to science and technology

**The Quality Calibration Handbook** Jay L. Bucher,2006-07-26 If a business expects to be a player in their market segment their products must have the quality expected by their customers This can only be accomplished with test equipment that produces repeatable accurate and traceable measurements and or outputs Without a quality calibration system in place this cannot and will not

happen This book is about how to design implement maintain and continuously improve a quality calibration system with all the required documentation traceability and known uncertainty for each and every item of test equipment owned and used by any company large or small It will benefit companies that want to implement a program and also those that already have one in place Some industries have tighter requirements than others on how they treat calibration some are more specific about how their standards are read while being vague about what is needed to meet calibration Is there one tried and true quality calibration system that every organization can use as a foundation for its personalized program There certainly is and The Quality Calibration Handbook describes it By using the quality calibration system outlined and demonstrated any organization can put together its own version to meet its specific requirements and or regulations Quality calibration systems are the very foundation for improving research and development R D production and quality assurance arenas through accurate reliable and traceable calibrations of their test equipment By ensuring the calibration of test equipment used in the production of genetic identity kits used by law enforcement at crime scenes the guilty are often caught and the innocent exonerated Calibrated test equipment used in support of the airline and automotive industries helps prevent disasters At pharmaceutical companies calibration technicians quietly lay the foundation for quality treatments that help keep us healthy cure diseases and sometimes prevent death This book explains why a quality calibration system can be the difference between life and death success and failure and most important to shareholders and boards of directors profit and loss

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**Aviation Industry Quality Systems** Michael J. Dreikorn, 1995 Dreikorn demonstrates how to develop a quality system that complies with both the ANSI ISO ASQC series quality standards and the applicable regulations of the FAA Chapters are organized according to the major requirements of the ANSI ISO ASQC Q9001 1994 quality standards Includes helpful examples and sample forms cross reference matrices compari

*Testing and Inspection of Offshore and Marine Lifting Appliances* Richard Rossi Ciampolini, Alexander Arnfinn Olsen, 2024-10-02 This book introduces details of inspection criteria and inspection techniques which are widely recognized by the marine construction industry as a

reliable means of inspection of structure members and their welds during the construction of surface vessels and other related marine and offshore structures This text incorporates the criteria for phased array ultrasonic testing PAUT Since 2016 PAUT has become a common non destructive testing method in use in shipyards for marine and offshore structures across the world as it provides quicker examination than conventional UT technique for complex geometries Moreover this book includes guidance for time of flight diffraction TOFD ultrasonic inspection The TOFD ultrasonic examination technique provides improved detection and sizing capabilities of discontinuities compared to standard ultrasonic pulse echo techniques Both PAUT and TOFD produce a permanent record of the inspection in electronic format **British Journal of**

**Non-destructive Testing** ,1993 **Ultrasonics** Dale Ensminger,Leonard J. Bond,2024-02-21 Updated revised and restructured to reflect the latest advances in science and applications the fourth edition of this best selling industry and research reference covers the fundamental physical acoustics of ultrasonics and transducers with a focus on piezoelectric and magnetostrictive modalities It then discusses the full breadth of ultrasonics applications involving low power sensing and high power processing for research industrial and medical use This book includes new content covering computer modeling used for acoustic and elastic wave phenomena including scattering mode conversion transmission through layered media Rayleigh and Lamb waves and flexural plates modern horn design tools Langevin transducers and material characterization There is more attention on process monitoring and advanced nondestructive testing and evaluation NDT NDE including phased array ultrasound PAUT long range inspection using guided ultrasonic waves GUW internally rotary inspection systems IRIS time of flight diffraction TOFD and acoustic emission AE These methods are discussed and applied to both metals and nonmetals using illustrations in various industries including now additionally for food and beverage products The topics of defect sizing capabilities and limitations including the probability of detection POD are introduced Three chapters provide a new treatment of high power ultrasonics for both fluids and solids and again with examples of industrial engineering food and beverage pharmaceuticals petrochemicals and other process applications Expanded coverage is given to medical and biological applications covering diagnostics therapy and at the highest powers surgery Key Features Provides an overview of fundamental analysis and transducer technologies needed to design and develop both measurement and processing systems Considers applications in material characterization and metrology Covers ultrasonic nondestructive testing and evaluation and high power ultrasonics which involves interactions that change the state of material Highlights medical and biomedical applications of ultrasound focusing on the physical acoustics and the technology employed for diagnosis therapy surgery and research This book is intended for both the undergraduate and graduate scientists and engineers as well as the working professional who seeks to understand the fundamentals together with a holistic treatment of the field of ultrasonics and its diversity of applications **Scientific and Technical Aerospace Reports** ,1993

Hydrocarbon Processing ,1980-10 **Heat Exchangers** Kuppan Thulukkanam,2024-02-29 Heat Exchangers Mechanical

Design Materials Selection Nondestructive Testing and Manufacturing Methods Third Edition covers mechanical design of pressure vessels and shell and tube heat exchangers including bolted flange joint design as well as selection of a wide spectrum of materials for heat exchanger construction their physical properties corrosion behavior and fabrication methods like welding Discussing the basics of quality control the book includes ISO Standards for QMS and references modern quality concepts such as Kaizen TPM and TQM It presents Six Sigma and Lean tools for heat exchangers manufacturing industries The book explores heat exchanger manufacturing methods such as fabrication of shell and tube heat exchangers and brazing and soldering of compact heat exchangers The book serves as a useful reference for researchers graduate students and engineers in the field of heat exchanger design including pressure vessel manufacturers Fuzzy Systems and Knowledge Discovery Lipo Wang,Yaochu Jin,2005-08-17 This book and its sister volume LNAI 3613 and 3614 constitute the proceedings of the Second International Conference on Fuzzy Systems and Knowledge Discovery FSKD 2005 jointly held with the First International Conference on Natural Computation ICNC 2005 LNCS 3610 3611 and 3612 from August 27-29 2005 in Changsha Hunan China FSKD 2005 successfully attracted 1249 submissions from 32 countries regions the joint ICNC FSKD 2005 received 3136 submissions After rigorous reviews 333 high quality papers i.e. 206 long papers and 127 short papers were included in the FSKD 2005 proceedings representing an acceptance rate of 26.7% The ICNC FSKD 2005 conference featured the most up to date research results in computational algorithms inspired from nature including biological eological and physical systems It is an exciting and emerging interdisciplinary area in which a wide range of techniques and methods are being studied for dealing with large complex and dynamic problems The joint conferences also promoted cross fertilization over these exciting and yet closely related areas which had a significant impact on the advancement of these important technologies Specific areas included computation with words fuzzy computation granular computation neural computation quantum computation evolutionary computation DNA computation chemical computation information processing in cells and tissues molecular computation artificial life swarm intelligence ants colony artificial immune systems etc with innovative applications to knowledge discovery nance operations research and more The Federal Role in International Testing, Certification, and Quality Assurance United States. Congress. House. Committee on Science, Space, and Technology. Subcommittee on Science, Research, and Technology,1990 **Tool and Manufacturing Engineers Handbook: Quality Control and Assembly** Thomas J. Drozda,Charles Wick,Raymond F. Veilleux,1983 Quality Control and Assembly helps you meet today's competitive pressures for measuring quality making continuous quality improvements streamlining assembly and making the transition to automated assembly systems and applications **Federal Register** ,2004

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