

# SEA KING

MONTGOMERY WARD  
619 West Chicago Avenue  
Chicago, Illinois 60607

## SEA KING 35, 45 & 55 HP

| Year Produced | 35 HP | 45 HP | 55 HP |
|---------------|-------|-------|-------|
| 1969 .....    | 27935 | 27945 | 27955 |
|               | 27936 | 27946 | 27956 |
| 1970 .....    | 27035 | ----- | 27055 |
| 1971 .....    | 27035 | ----- | 27055 |
|               | 27036 | ----- | 27056 |
| 1972 .....    | 27235 | ----- | 27256 |
| 1973 .....    | 27435 | ----- | 27456 |
| 1974 .....    | 52035 | ----- | 52056 |
|               | 52036 | ----- |       |
| 1975 .....    | 52035 | ----- | 52056 |
|               | 52036 | ----- |       |
| 1976 .....    | 52035 | ----- | 52056 |
|               | 52036 | ----- |       |
| 1977 .....    | 52035 | ----- | 52056 |
|               | 52036 | ----- |       |
| 1979 .....    | 52135 | ----- | ----- |
| 1980 .....    | 52037 | ----- | ----- |

## CONDENSED SERVICE DATA

| TUNE-UP                                          | 35 HP      | 45 HP       | 55 HP       |
|--------------------------------------------------|------------|-------------|-------------|
| Rp/rpm .....                                     | 35/4750    | 45/4750     | 55/5250     |
| Bore—Inches .....                                | 3          | 3-1/8       | 3-3/16      |
| Stroke—Inches .....                              | 2.54       | 2.75        | 2.80        |
| Number of Cylinders .....                        | 2          | 2           | 2           |
| Displacement—Cu. In. ....                        | 35.9       | 42.18       | 44.7        |
| Compression at Cranking Speed<br>(Average) ..... | 95-105 psi | 115-125 psi | 145-155 psi |
| Spark Plug:                                      |            |             |             |
| Champion .....                                   | L4J        | L4J*        | L4J*        |
| Electrode Gap (Inch) .....                       | 0.030      | 0.030*      | 0.030*      |
| Ignition:                                        |            |             |             |
| Point Gap (Inch) .....                           | 0.020§     | 0.020§      | 0.020§      |
| Timing .....                                     | See Text   | See Text    | See Text    |
| Carburetor:                                      |            |             |             |
| Make .....                                       | Tillotson  | Tillotson   | Tillotson   |
| Model .....                                      | OM or WB   | OM or WB    | WB          |
| Fuel:Oil Ratio .....                             | **50:1     | **50:1      | **50:1      |

\*A surface gap UL-18V Champion spark plug is used on models with capacitor discharge ignition.

\*\*Use 24:1 fuel for first 10 hours and for severe service.

§Breaker point gap should be 0.015 on models with battery ignition.

| SIZES—CLEARANCES<br>(All Values In Inch) | 35 HP          | 45 HP          | 55 HP          |
|------------------------------------------|----------------|----------------|----------------|
| Piston Rings:                            |                |                |                |
| End Gap .....                            | 0.008-0.015    | 0.008-0.015    | 0.008-0.015    |
| Side Clearance .....                     | 0.002-0.003    | 0.002-0.003    | 0.002-0.003    |
| Piston to Cylinder Clearance .....       | 0.005          | 0.005          | 0.005          |
| Piston Pin Diameter .....                | 0.6875-0.68765 | 0.6875-0.68765 | 0.6875-0.68765 |
| Crankshaft Bearing Clearance ...         | Roller Bearing | Roller Bearing | Roller Bearing |

# Sea King Service Manual 55 Hp

**Sebastian Brünink**



## **Sea King Service Manual 55 Hp:**

## **Sea King Service Manual 55 Hp** Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has been apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Sea King Service Manual 55 Hp**," written by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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