SERVICE MANUAL

Section 6 Page 34 CONNECTING RODS, PISTONS, RINGS AND SLEEVES

CONNECTING RODS, PISTON, RINGS AND SLEEVES -- Continued

Installation Sontinued

PRIME THE LUBRICATING SYSTEM

NOTE: Install new lube oil filters.

- Pressure prime the lubrication system with oil, prior to starting as follows:
 - Using oil leak detector SE-1632, attach the line from the oil leak detector to the oil cooler at the oil drain pipe plug. Refer to Figure 6.63.
 - Inject sufficient oil into the engine to fill the oil filters and charge the entire system.

NOTE: If oil enters the engine at other than the cooler, oil will be blocked by the oil filter and will not flow to the lube oil pump.

WARNING
DO NOT rotate any diesel engine when

 After priming, check the oil level before the engine is put back into service. Refer to chart for proper oil capacity.

priming with oil to prevent engine from

DT/DTA-488 Crankcase Refill Capacities:

With Rear Sump Oil Pan With Front Sump Oil Pan

21 qte, with "EXTENDER" filter change

accidentally starting.

23 qts. with "EXTENDER" filter change

20 qts. with filter change 22 qts. with filter change

16 qts. without filter change 18 qts. without filter change

NOTE: Engines equipped with a by-pass filtering system require additional oil.

NOTE: Order oil leak detector SE-1532 from: Federal Mogul Service Co.

600 West Chicago Street Coldwater, Michigan 49036 Attention: Special Order Dept.



Figure 6.63. Location for Oil Leak Detector Installation

. ENGINE RUN-IN PROCEDURE

IMPORTANT

AFTER INSTALLING NEW PISTONS AND/OR NEW RINGS, THE ENGINE MUST BE "RUN-IN" AS FOLLOWS:

- Operate engine at low idle (no load) for 5 minutes.
 - Check for leaks in the water, lube oil, fuel and air induction systems.
- Operate engine at 3/4 rated apeed (RPM), and 1/2 to 3/4 throttle for 10 minutes.
- Operate engine at rated speed and full throttle for 30 minutes. Recheck for lube oil, fuel, water and air leaks.

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