Pneumatics Symbols

DIN ISO1219-1, 03/96. Graphic symbols for pneumatic equipment.

Circuit symbols are used through this catalogue and on the labels of most SMC Presumatic products.

There are several symbol systems and conventions in use around the world, most officially recognised by standards bodies. Commonly used is 1501219-1.

The symbols found in this catalogue generally conform to the Japanese Industrial Standard (JIS) in many cases, there is no difference between JRS and ISO circuit symbols.

The altuation also occurs when SMC develop new product systems for which an ISO or JES symbol does not eail. Examples include the MCS high power cylinder or the AV series air operated soft start / release valve. In this situation either a composite symbol showing a representative circuit is used, or the resemble standard symbol is modified by SMC.

For assistance a table below shows both ISO symbols, which may differ from JIS symbols in this catalogue, and common ISO/JIS/SMC Symbols.

Symbol	Description	
1	Directional control valve 2/2-way valve, closed recent position	
7 7	Directional control valve 2/2-way valve, open normal position	
	Directional control valve 3/2-way valve, closed normal position	
[X]	Directional control valve 3/2-way valve, open normal position	
[T] T] T	Directional control valve 3/3-way valve, closed neutral position	
	Directional control valve 4/2-way valve	
$\text{Im}_{1-\frac{1}{2}}$	Directional control valve 4/3-way valve, closed neutral position	
THIX	Directional control valve 4/3-way valve, exhaust neutral position	
	Directional control valve 5/2-way valve	
	Directional control valve 5/3-way valve, closed neutral position	

Symbol		Description	
		Directional control valve 5/3-way valve, exhaust neutral position	
		Directional control valve 5/3-way valve, open neutral position	
HE		Manual Control General	Manual Control Bulton
ÌП	A	Manual Control	Manual Control Pedal
	~	Mechanical Control Plunger	Mechanical Control Spring
⊙	9	Mechanical Control Poller	Mechanical Control Roder with idle return
	NZZ.	Sintennicid with one effective winding	Solemoid with two windings acting in opposition
[ZE	-02	Combined Control by solenood and pilot valve	Pressure Control
(O)	~CZ+	Shuttle valve	Preumatic Electric Platey
8	-[1]	Progumente indicator	Silversper
-42	~	Pressure Control Valve Air operated	Mechanical Component Detent



Reading Pneumatic Schematic Symbols

Jim Bomar

Reading Pneumatic Schematic Symbols:

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