

4 Quality Management System

4.1 General Requirements

[See Process Flow Chart FC 4.1-1](#)

Alabama Specialty Products, Inc. has established, documented and implemented a Quality Management System (QMS) in accordance with the requirements of the ISO 9001:2008 Standard, it is not a stand-alone system, but is integrated within ASPI's operating discipline which encompasses the policies, requirements, and work processes of Environment, Health, Safety, Manufacturing, Human Resources and Quality.

Developed and endorsed by company management the QMS ensures that customers' receive quality, reliability and integrity in the products and services ASPI provides them and that customers' needs and requirements are met. The QMS calls for precise adherence to specifications, as well as legal and quality requirements.

Product quality is maintained through systems of standardization and process control. Service quality covers all aspects of customer transactions and is ensured by the function that is providing the service.

4.2 Documentation Requirements

4.2.1 General

The QMS documentation includes:

- A documented Quality Policy and objectives
- A Quality Manual, (requirements for the quality manual are contained in section 4.2.2)
- Documented procedures required by ISO 9001:2008 (i.e., sections 4.2.3, 4.2.4, 8.2.2, 8.3, 8.5.2 and 8.5.3)
- Documents (information and its supporting medium) needed by the organization to ensure the effective planning, operation and control of its processes
- Records required by ISO 9001:2008, (stating results achieved or providing evidence of activities performed)

4.2.2 Quality Manual

This Quality Manual has been prepared to describe Alabama Specialty Products, Inc. QMS. The scope and permissible exclusions of the QMS are described in section one of this manual. Each section of the manual references documented QMS procedures relating to the requirements outlined in that section. The [Process Flow Chart, FC 4.1-1](#), provides a description of the interaction between the processes of the QMS system.

4.2.3 Control of Documents

All the QMS documents are controlled according to the [Document Control Procedure, QP 4.2-1](#).

4.2.4 Control of Quality Records

Quality Records are maintained to provide evidence of conformity to requirements and the effective operation of the QMS. The records are maintained according to the [Control of Documents and Quality Records, QP 4.2-1](#).

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The Laboratory Quality Assurance System

Thomas A. Ratliff, 2005-02-25 Both the 17025 1999 standard and especially ANSI ISO ASQ 9001 2000 standard require that a laboratory document its procedures for obtaining reliable results The Laboratory Quality Assurance Manual details to the user how to prepare a new laboratory quality assurance manual which will be appropriate to use as a procedures manual for a particular laboratory a sales tool to attract potential customers a document that can be to answer regulatory questions and ultimately a tool to become a registered ISO 9001 2000 Lab and gain related certifications based on the standard The Laboratory Quality Assurance Manual Incorporates changes to ANSI ISO ASQ 9001 2000 pertaining to laboratories Provides blank forms used in preparing a quality manual Provides information on the interrelationship of ANSI ISO 17025 1999 and ANSI ISO ASQ 9001 2000

Apparel Quality Lab Manual

Janace E. Bubonia, 2014-09-25 This student lab manual reinforces the chapter content and lecture material from Apparel Quality but may also be used as a standalone product in conjunction with another apparel quality textbook With more than 30 hands on lab activities and projects to enhance learning the lab manual offers a greater understanding of quality issues that arise with apparel production and end use Designed for courses that emphasize textile testing or offer a laboratory component Apparel Quality Lab Manual includes supply lists extensive reference tables assignments for analyzing products testing and evaluating materials and garments project sheets for product comparison testing worksheets to record data directions for mounting specimens after testing and templates for cutting specimens Students will be actively engaged in their learning and participate in determining the quality level of

apparel products allowing them to simulate how apparel products are analyzed in the industry Quality Management System Handbook for Product Development Companies Vivek Nanda, 2005-01-27 Quality Management System Handbook for Product Development Companies describes a systematic approach for quality management and continuous improvement via a formal management system The approach centers on a high level process for defining a QMS from essential prerequisites to improvement mechanisms The book outlines the five major QMS **The ISO 9000 Quality Manual Developer** Janet L. Novack, 1995 A practical tool to aid in developing basic ISO 9000 quality policies and write a Quality Manual this book disk set includes detailed worksheets designed to be used as a working plan for meetings and discussions towards the development and writing of the quality policies Disk contains templates for converting the step by step plans developed through the worksheets into the required documentation **Implementing Quality in Laboratory Policies and Processes** Donnell R. Christian Jr., Stephanie Drilling, 2009-11-24 In order to gain accreditation every laboratory must have a superior quality assurance program The keys to a successful program are the operational and technical manuals and associated documents which define the program and its various components Written by experts with global experience in setting up laboratories Implementing Quality in Laboratory Policies and Processes Using Templates Project Management and Six Sigma provides templates for the various policies procedures and forms that should be contained in the quality assurance operational and technical manuals of a laboratory seeking accreditation Templates for the entire project life cycle The book begins with a general introduction and overview of quality assurance and then moves on to cover implementation strategies It contains best practices and templates for the project management of the design and implementation of the laboratory operational and technical manuals required to establish a quality assurance program The templates span the entire project life cycle from initiation to planning to execution to monitoring and finally to closure The book also examines how Six Sigma concepts can be used to optimize laboratories and contains templates that cover administrative issues quality assurance sample control and health and safety issues In addition there is a section of criteria files that relate the individual document templates to specific accreditation criterion Addresses the standards of ISO 17025 The results of any laboratory examination have the potential to be presented in court and can ultimately affect the life and liberty of the parties involved Therefore a stringent quality assurance program including well documented policies and a procedure manual is essential Ensuring that laboratories meet the standards of ISO 17025 this volume is a critical component of any laboratory s accreditation process

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