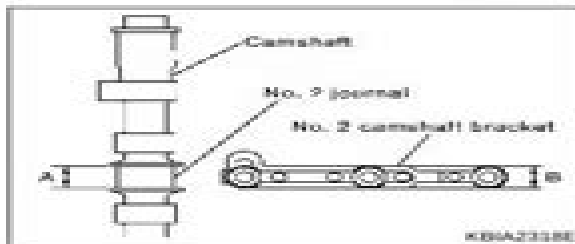
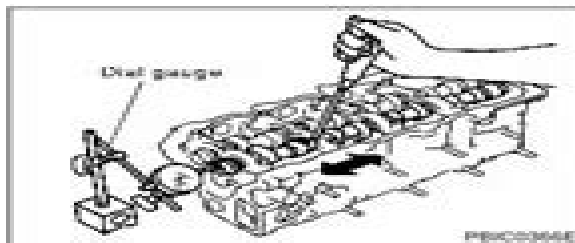
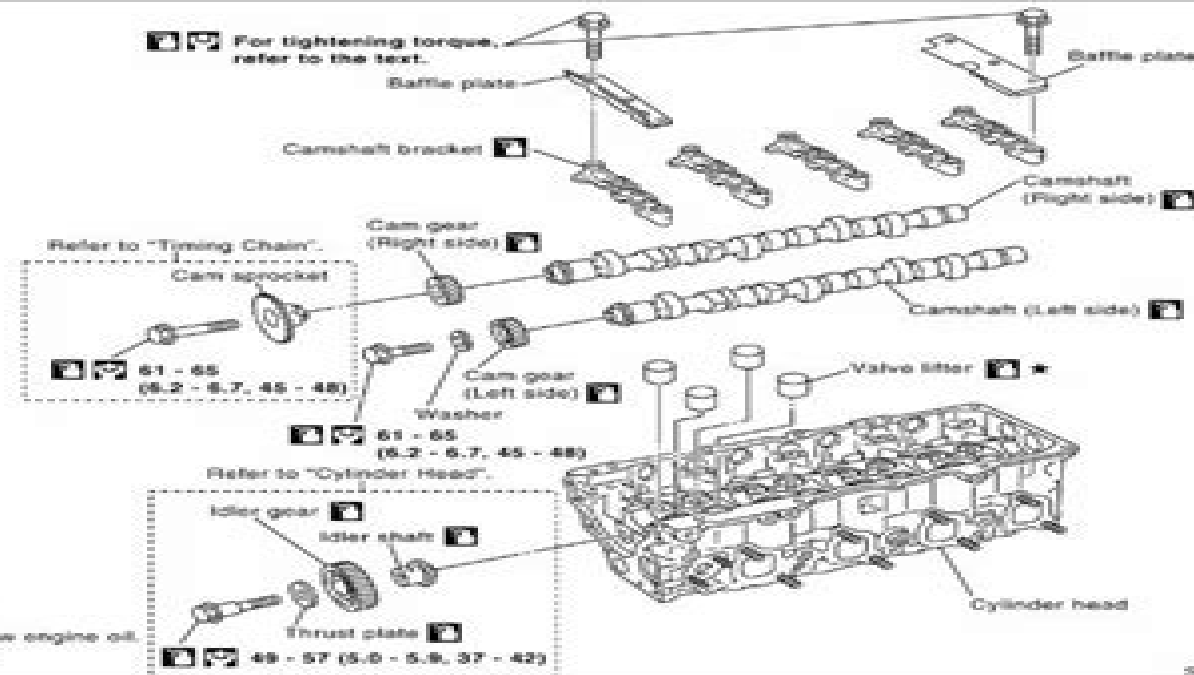


Removal and Installation

SEC. 130



Inspection

CAMSHAFT END PLAY

- Set the dial gauge to the front end of the camshaft. Measure the end play by moving the camshaft in the direction of the axle.
 Standard: 0.065 - 0.169 mm (0.0026 - 0.0067 in)
 Limit: 0.2 mm (0.0079 in)

- Replace the following parts if outside the limit.
 - Dimension A for camshaft (No. 2 journal)
 Standard: 19.455 - 19.507 mm (0.7659 - 0.7680 in)
 - Dimension B for No. 2 camshaft bracket
 Standard: 19.338 - 19.390 mm (0.7613 - 0.7634 in)
- Replace camshaft and/or cylinder head referring to the standards above.

NOTE:

It is impossible to replace only the camshaft bracket as the camshaft bracket is manufactured with the cylinder head.

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M Carnoy



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