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# Roid A Programmers Guide

**James Stanley**



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web 8 2 1 1 hexagonal nut the upper corners of this nut are rounded off or chamfered the chamfering is generally conical the angle of chamfer is 30 or 45 with the base of the nut due to chamfering an arc is formed on each vertical face and a circle is



formed on the top surface of the nut

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web a hex key also hex wrench allen key and allen wrench or inbus is a simple driver for bolts or screws that have heads with internal hexagonal recesses hex keys are formed from a single piece of hard hexagonal steel rod having blunt ends that fit snugly into similarly shaped screw sockets the rods are bent to 90° forming two arms of unequal

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web head designs that overlap both bolts and screws are the allen or torx heads hexagonal or splined sockets these modern designs span a large range of sizes and can carry a considerable torque rusty hexagonal bolt heads the american institute of steel construction 13th edition steel design manual section 16 1 chapter j 3 specifies the

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web the formula used to calculate the bolt area is as follows bolt area  $ba = 0.7854 \frac{d^2}{4} n$  in this formula d represents the bolt diameter in inches and n represents the number of threads per inch the bolt area is calculated by subtracting 0.9734 divided by the threads per inch from the bolt diameter and then squaring the

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web proximate joint and bolt stiffness is outlined in paragraph 5 0 the slope of the force angle of turn relationship can be represented by the following equation where k b bolt spring rate lb in k c joint spring rate lb in

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web formulas for nut dimensions nuts appendix ii nut type square hex flat hex flat jam hex and hex slotted hex jam hex thick and hex thick slotted heavy square heavy hex flat heavy hex flat jam heavy hex and heavy hex slotted heavy hex jam see notes nut size 1 4 thru 5 8 3 4 thru 1 1 2 1 1 8 thru 1 1 2 1 1 8 1 1 4 thru 1 1 2 1 4

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 hexagonal bolts have a variety of uses depending on their size and design smaller hexagons are used to hold together  
 furniture or machinery while larger ones are used to secure heavy loads in construction projects or  
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 head bolts are a fastener used to assemble two or more items they are often found in construction projects and repairs but  
 can also be used for other tasks such as furniture assembly

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 across the flat surface known as size across flat  $1.5d + 3 \text{ mm}$  the diameter of the nut  $d$  in mm the thickness of the nut  $0.8d$  to  
 $d$  the radius of front chamfer  $1.5d$  the angle of chamfer  $30^\circ$

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 the distance measured perpendicular to the axis of nut overall between two opposite sides of the nut in accordance with the  
 notes on respective dimensional tables

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