



Figure 5-49. Bearing Housing Locknuts

### Remove Mainshaft

#### NOTE

- The mainshaft fourth gear, third gear, second gear and first gear are integral parts of the shaft. Damage to any gear requires mainshaft replacement.
- Always replace bearing housing bearings.

1. See Figure 5-50. Using 714 (OTC HORSESHOE LOCK RING PLIERS.), remove retaining ring.
2. Remove dog ring (3), guiding hub (2), mainshaft fifth gear (4) and bearing.

#### NOTE

Do not press directly on the end of the mainshaft. Use a spacer between the end of the mainshaft and the press ram.

3. Press mainshaft out of bearing housing bearing.
4. Replace bearing housing bearing. See procedure later in this section.

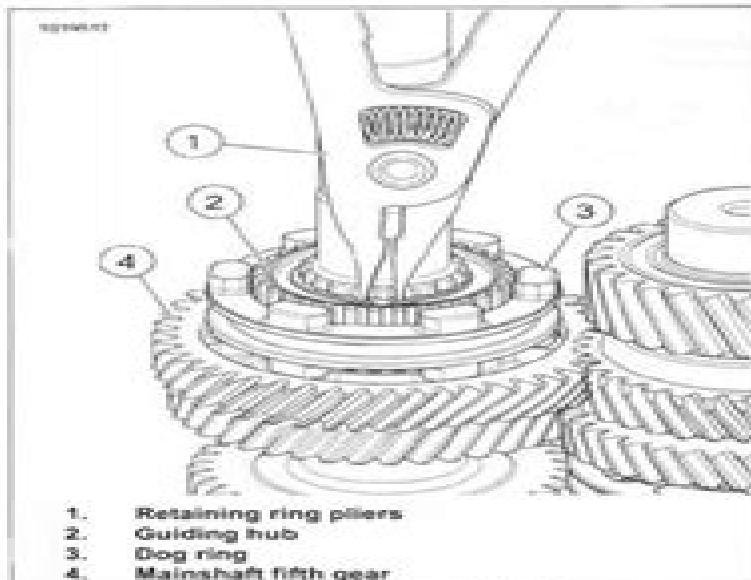


Figure 5-50. Mainshaft Fifth Gear

### Remove Countershaft

#### NOTE

Do not press directly on the end of the countershaft. Place a spacer between the end of the countershaft and the press ram.

1. If mainshaft is not removed, hold countershaft third and fourth gear shift dog up while removing countershaft.
2. Press countershaft out of bearing housing bearing.
3. See Figure 5-51. Remove washer (1), countershaft first gear (2) and bearing.
4. Remove countershaft second, third and fourth gears.
  - a. See Figure 5-52. Remove dog ring (5).
  - b. Remove lock ring (1).
  - c. Remove securing segments (2).
  - d. Remove guiding hub (3), countershaft second gear (4) and bearing.
  - e. See Figure 5-53 and Figure 5-54. Repeat steps with third and fourth gears.

#### NOTE

The countershaft fifth gear and sixth gear are integral parts of the shaft. Damage to either gear requires countershaft replacement.

5. Replace bearing housing bearing. See procedure later in this section.

# Rockwell 114 Service Manual

**Lingsheng Yao**



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## Table of Contents Rockwell 114 Service Manual

1. Understanding the eBook Rockwell 114 Service Manual
  - The Rise of Digital Reading Rockwell 114 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Rockwell 114 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Rockwell 114 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Rockwell 114 Service Manual
  - Personalized Recommendations
  - Rockwell 114 Service Manual User Reviews and Ratings
  - Rockwell 114 Service Manual and Bestseller Lists
5. Accessing Rockwell 114 Service Manual Free and Paid eBooks
  - Rockwell 114 Service Manual Public Domain eBooks
  - Rockwell 114 Service Manual eBook Subscription Services
  - Rockwell 114 Service Manual Budget-Friendly Options
6. Navigating Rockwell 114 Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Rockwell 114 Service Manual Compatibility with Devices
  - Rockwell 114 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Rockwell 114 Service Manual
  - Highlighting and Note-Taking Rockwell 114 Service Manual
  - Interactive Elements Rockwell 114 Service Manual
8. Staying Engaged with Rockwell 114 Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Rockwell 114 Service Manual
- 9. Balancing eBooks and Physical Books Rockwell 114 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Rockwell 114 Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Rockwell 114 Service Manual
  - Setting Reading Goals Rockwell 114 Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Rockwell 114 Service Manual
  - Fact-Checking eBook Content of Rockwell 114 Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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