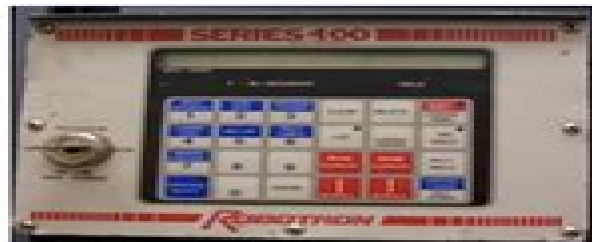


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The completion of the Robotron Series 400 test stand is a resistive weld controller used in tube or seam welding applications, it is a self contained system with system I/O, main CPU, Power supply, and Teach pendant. Modules are in several different configurations according to applications. The common ones as follows

Power supply	503-3-0324-12
CPU / Timer	503-2-0324-03
Backplane	419-0-0442-01
System I/O	503-1-0324-15
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Scr Firing Module	456-0-0076-01

*These systems are found in steel mills and automotive assembly plants.*



# Robotron Series 400 Manual

**Zhe Xu**



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