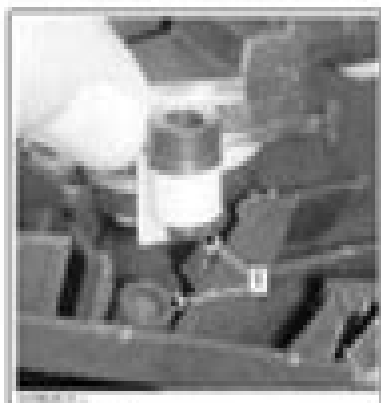


3. Pull up on the connector end of the IAC and gently pull it out of the throttle body.
4. Remove connector from IAC sensor.
5. For installation, reverse the removal procedure. Pay attention to the following:
6. Align sensor pins in their holes.


Illustration
Fig. 1: Pulling IAC

7. Press sensor into position until locking tabs are engaged. Ensure it is properly locked in place.
8. Route harness through the notched bracket.


Illustration
Fig. 2: Routing the cable

9. When installation is complete, ensure throttle body function properly.

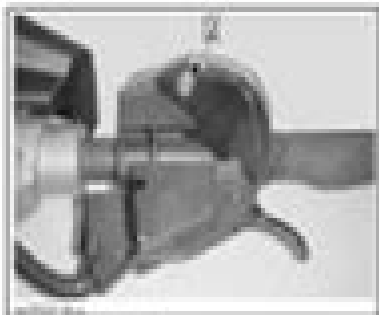
TAS Replacement (X Package Only)

TAS Removal

1. Remove the 3 screws in the front of the upper handball housing.


Illustration
Fig. 3: Removing the screws

2. Remove the screws at back of the handball.


Illustration
Fig. 4: Removing the screws

NOTE: Do not try to pull the cover off the housing at this time or damage to the cover will exist.

3. Hold back of the housing open to prevent it from falling off the handball when unhooking the upper housing in the following step.

4. Using a small screwdriver, unlock the tab that retains the upper housing and pull the upper housing off.

NOTE: As you remove the upper housing, hold on to the housing cover to prevent it from falling off the handball.

5. Gently pull TAS out of the throttle body.


Illustration
Fig. 5: Pulling IAC connector out of the throttle body

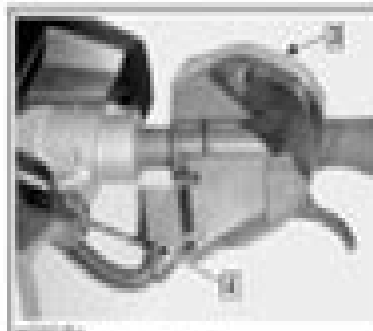
6. Remove the connector from the IAC.


Illustration
Fig. 6: Removing the connector

TAS Installation

Installation is the reverse of the removal process; however, pay attention to the following:

1. Insert connector on TAS and ensure wiring is properly positioned in handball housing.


Illustration
Fig. 7: Inserting TAS into throttle body

8. Remove the housing cover from the handball.


Illustration
Fig. 8: Removing the cover

9. Remove the two pins that retain the TAS in the handball housing.


Illustration
Fig. 9: Removing the retaining pins

1. Pull up on the connector end of the IAC.

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Wenbin Ji

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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