

SEA KING

MONTGOMERY WARD
619 West Chicago Avenue
Chicago, Illinois 60607

SEA KING 35, 45 & 55 HP

Year Produced	35 HP	45 HP	55 HP
1969	27935	27945	27955
	27936	27946	27956
1970	27035		27055
1971	27035		27055
	27036		27056
1972	27235		27256
1973	27435		27456
1974	52035		52056
	52036		
1975	52035		52056
	52036		
1976	52035		52056
	52036		
1977	52035		52056
	52036		
1979	52135		
1980	52037		

CONDENSED SERVICE DATA

TUNE-UP	35 HP	45 HP	55 HP
Rp/rpm	35/4750	45/4750	55/5250
Bore—Inches	3	3-1/8	3-3/16
Stroke—Inches	2.54	2.75	2.80
Number of Cylinders	2	2	2
Displacement—Cu. In.	35.9	42.18	44.7
Compression at Cranking Speed (Average)	95-105 psi	115-125 psi	145-155 psi
Spark Plug:			
Champion	L4J	L4J*	L4J*
Electrode Gap (Inch)	0.030	0.030*	0.030*
Ignition:			
Point Gap (Inch)	0.020§	0.020§	0.020§
Timing	See Text	See Text	See Text
Carburetor:			
Make	Tillotson	Tillotson	Tillotson
Model	OM or WB	OM or WB	WB
Fuel:Oil Ratio	**50:1	**50:1	**50:1

*A surface gap UL-18V Champion spark plug is used on models with capacitor discharge ignition.

**Use 24:1 fuel for first 10 hours and for severe service.

§Breaker point gap should be 0.015 on models with battery ignition.

SIZES—CLEARANCES (All Values In Inch)	35 HP	45 HP	55 HP
Piston Rings:			
End Gap	0.008-0.015	0.008-0.015	0.008-0.015
Side Clearance	0.002-0.003	0.002-0.003	0.002-0.003
Piston to Cylinder Clearance	0.005	0.005	0.005
Piston Pin Diameter	0.6875-0.68765	0.6875-0.68765	0.6875-0.68765
Crankshaft Bearing Clearance ...	Roller Bearing	Roller Bearing	Roller Bearing

Sea King Service Manual 55 Hp

Annelies Wilder-Smith



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