

**B.E.(Mechanical Engineering) Semester Seventh (C.B.S.)  
Industrial Engineering**

P. Pages : 2

Time : Three Hours



KNT/KW/16/7467

Max. Marks : 80

- Notes :
1. All questions carry marks as indicated.
  2. Solve Question 1 OR Questions No. 2.
  3. Solve Question 3 OR Questions No. 4.
  4. Solve Question 5 OR Questions No. 6.
  5. Solve Question 7 OR Questions No. 8.
  6. Solve Question 9 OR Questions No. 10.
  7. Solve Question 11 OR Questions No. 12.
  8. Due credit will be given to neatness and adequate dimensions.
  9. Use of design data book is permitted.

1. a) Explain the various tools & techniques to improve productivity. 8
- b) What is productivity and what is its relationship with production 6

**OR**

2. a) Define method study. What are its objectives? Differentiate between work measurement & method study. 8
- b) Define work study. What are the components of work study. 6
3. a) What are allowances in work measurement study? Explain the various types of allowances in work measurement. 7
- b) Define work sampling? Why is work sampling important? 6

**OR**

4. a) What are the principles of motion economy? 7
- b) What is ergonomics? What are its objectives? How ergonomics is related to work place design. 6
5. a) Explain various forecasting Techniques. 7
- b) The past data on the load on weaving m/c is shown below. 6

| Mon        | May-14 | Jun-14 | July-14 | Aug-14 | Sept-14 | Oct-14 | Nov-14 |
|------------|--------|--------|---------|--------|---------|--------|--------|
| Load (HRS) | -      | 585    | 610     | 675    | 750     | 860    | 970    |

- i) Compute the load on the weaving m/c. Using 5<sup>th</sup> moving average for the month of December-14
- ii) Compute a weighted three months moving average for December-14 where weights are 0.5 for the latest month, 0.3, 0.2 for other months respectively.

**OR**

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**JR Anderson**



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## **Table of Contents Rtmnu B E 7th Sem Cbs Syllabus Mechanical**

1. Understanding the eBook Rtmnu B E 7th Sem Cbs Syllabus Mechanical
  - The Rise of Digital Reading Rtmnu B E 7th Sem Cbs Syllabus Mechanical
  - Advantages of eBooks Over Traditional Books
2. Identifying Rtmnu B E 7th Sem Cbs Syllabus Mechanical
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Rtmnu B E 7th Sem Cbs Syllabus Mechanical
  - User-Friendly Interface
4. Exploring eBook Recommendations from Rtmnu B E 7th Sem Cbs Syllabus Mechanical
  - Personalized Recommendations
  - Rtmnu B E 7th Sem Cbs Syllabus Mechanical User Reviews and Ratings
  - Rtmnu B E 7th Sem Cbs Syllabus Mechanical and Bestseller Lists
5. Accessing Rtmnu B E 7th Sem Cbs Syllabus Mechanical Free and Paid eBooks

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  - Rtmnu B E 7th Sem Cbs Syllabus Mechanical eBook Subscription Services
  - Rtmnu B E 7th Sem Cbs Syllabus Mechanical Budget-Friendly Options
6. Navigating Rtmnu B E 7th Sem Cbs Syllabus Mechanical eBook Formats
- ePub, PDF, MOBI, and More
  - Rtmnu B E 7th Sem Cbs Syllabus Mechanical Compatibility with Devices
  - Rtmnu B E 7th Sem Cbs Syllabus Mechanical Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Rtmnu B E 7th Sem Cbs Syllabus Mechanical
  - Highlighting and Note-Taking Rtmnu B E 7th Sem Cbs Syllabus Mechanical
  - Interactive Elements Rtmnu B E 7th Sem Cbs Syllabus Mechanical
8. Staying Engaged with Rtmnu B E 7th Sem Cbs Syllabus Mechanical
- Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Rtmnu B E 7th Sem Cbs Syllabus Mechanical
9. Balancing eBooks and Physical Books Rtmnu B E 7th Sem Cbs Syllabus Mechanical
- Benefits of a Digital Library
  - Creating a Diverse Reading Collection Rtmnu B E 7th Sem Cbs Syllabus Mechanical
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Rtmnu B E 7th Sem Cbs Syllabus Mechanical
- Setting Reading Goals Rtmnu B E 7th Sem Cbs Syllabus Mechanical
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Rtmnu B E 7th Sem Cbs Syllabus Mechanical
- Fact-Checking eBook Content of Rtmnu B E 7th Sem Cbs Syllabus Mechanical
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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