

## MAM

Motion Axis Move

Axis

Axis01



Motion Control Axis01Control.MAM[1]

Move Type

1

Position

320

Speed

MAM\_Speed

50



Speed Units

Units per sec

Accel Rate

100

Accel Units

Units per sec2

Decel Rate

100

Decel Units

Units per sec2

Profile

S-Curve

Accel Jerk

10

Decel Jerk

10

Jerk Units

Units per sec3

Merge

Disabled

Merge Speed

0

Lock Position

0

Lock Direction

0

Event Distance

0

Calculated Data

0

(EN)

(DN)

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# Rslogix 5000 Instruction Set Manual

**Clemens Wendtner**



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