ent to be screened at two levels: low (L) and high (H) or example, three elements (Ni, Sb and Co)

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Plackett-Burman design

Sb (Co			
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	Н			
Н	Н			
Н	L			
Н	Н			
L	L			
L	Н	====		

	Ni	Sb	Co
1	L	L	Н
2	L	н	L
3	н	н	Н
4	Н	L	L

Only 4 runs required to scree In general N + 1 runs for N

required ements

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