

2. ZERLEGEN DES MOTORS



2-1



2-2

VERGABE

Bei SACM 150, 2 Motoren M 2 mit Federungen, bei SACM 175, 2 Motoren M 2 mit Federungen, bei 2 x - 11 mittels 10 mm, bei 14 mm Schraubenschlüssel, zu schrauben, Kugeln und Kugelnförmige Dichtung, wegen, den.

MAGNETSCHWUNGSCHNEI

Wenn rechter Gehäuseteil auch nicht entfernt, nur schrauben 2 Schrauben M 2 und 2 Schrauben M 2 durch Feder, Schraubenschlüssel.

Halbteil mit Kette zu schrauben, daß der Topf des rechtsliegenden im Innern der Schwungscheibe, ein Halbteil zum Abschrauben der Befestigungsmutter auf Zug beibringen ist.

Bei SACM 150 Befestigungsmutter M 12 x 1 der Magnet, schraubenschlüssel mit Steckschlüssel 14 mm, bei SACM 175 Befestigungsmutter M 14 x 1,3 mm Befestigung mittels 22 mm Steckschlüssel 17 mm Magnet, schraubenschlüssel auf abschrauben.

Zum Abkühlen die Schutzkappe (SACM 012 000 bei SACM 150 bzw. die Schutzkappe 015 000 000 bei SACM 175 auf Kurbelwelle aufsetzen. Halbbügel auf Zug anziehen. Abzieher 0074 011 001 in die Befestigungsschraube einschrauben und dann durch 22-mm-Steckschlüssel abziehen.

ELEKTRISCHE ANSCHLUSSE

Lichtstrom Klasse 21 gelb Batterie Lichtstrom rot Klasse 21 Zündstrom Unterbrechung schwarz Klasse 2 mit Steckschlüssel (SACM 017 000 (7 mm) zum Leuchtverbrüder (N) abschrauben. Eingesteckten Lichtstrom (N) mit der Hand herausschrauben und vorsichtig über die Relaisenden abziehen. Überprüfen (Drehung (N) beachten.

Steuerkabel (N) mit Zündschlüssel abschrauben (N) mit Steckschlüssel abziehen.

ANKERBUNDENPLATTE

Die 2 Federkugeln (N) mit Steckschlüssel und Feder, ziehen mit 22-mm-Steckschlüssel, Anker, vorsichtig anziehen und die 2 die Relaismutter (N) mit Distanz und Zündschlüssel vorsichtig durch die Ankerkugeln hindurchziehen.

Ankerkugeln (N) Magnet, schraubenschlüssel anziehen (Anker, magnetische Kraft).

Schrauben (N) mit 22 mm Steckschlüssel durch 22 mm Steckschlüssel anziehen (Bild 4).

ANTERKETTENHEAD

Halbbügel für Halbbügel mit Kette in die entsprechende Bohrung (Bild 2) einstecken und bei SACM 150 und SACM 175 Modell 12 die Befestigungsmutter M 12 x 1 (N) mittels Gewinde - durch Auflagen der Kette (N) von rechts nach links durch Steckschlüssel 18 mm abschrauben und Federkugeln wegnehmen.

Achtung! Ober Motor bei 110 000 haben SACM 150 und SACM 175 auf der Hauptwelle linken Gewinde und es muß dennoch die Kette (N) zum Abschrauben der Mutter M 12 von links nach rechts über das Kartell gelegt werden. Halbbügel mit Kette wegnehmen.

Schutzkappe 0074 011 000 (N) zum Schutz des Gewindes der Hauptwelle aufsetzen.

Abzieher 024 011 000 (N) ansetzen und das Kartell durch Anwendung eines 22-mm-Steckschlüssel Schraubenschlüssel abziehen.

Schrauben (N) mittels Steckschlüssel aus der Hauptwelle anziehen.



2-3



2-4

Sachs Express Service Manual

**George Frederick Shrady, Thomas
Lathrop Stedman**



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Table of Contents Sachs Express Service Manual

1. Understanding the eBook Sachs Express Service Manual
 - The Rise of Digital Reading Sachs Express Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Sachs Express Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sachs Express Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Sachs Express Service Manual
 - Personalized Recommendations
 - Sachs Express Service Manual User Reviews and Ratings
 - Sachs Express Service Manual and Bestseller Lists
5. Accessing Sachs Express Service Manual Free and Paid eBooks

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- Sachs Express Service Manual Budget-Friendly Options
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 - Highlighting and Note-Taking Sachs Express Service Manual
 - Interactive Elements Sachs Express Service Manual
- 8. Staying Engaged with Sachs Express Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sachs Express Service Manual
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 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Sachs Express Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Sachs Express Service Manual
 - Setting Reading Goals Sachs Express Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Sachs Express Service Manual
 - Fact-Checking eBook Content of Sachs Express Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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