



Fig. 2 Supercharged marine engine



Fig. 3 Standard engine

ENGINE DATA

| | | |
|--------------------------------------------------------|--|-----------------------------------------|
| MODELS | | |
| CR, CR and CR | | 3,127 cu. (200.175 dm ³) |
| Fulmar (CR 65) | | 3,000 cu. (195.060 dm ³) |
| REVERDS | | |
| all engines | | 3,000 cu. (195.060 dm ³) |
| NET AS SHIPPED VOLUME | | |
| CR | | 495.1 cu. in. (8.1 dm ³) |
| CR | | 742.00 cu. in. (12.17 dm ³) |
| CR | | 495.10 cu. in. (8.1 dm ³) |
| Fulmar (CR 65) | | 746.0 cu. in. (12.24 dm ³) |
| COMPRESSION RATIO | | |
| Normally aspirated CR, CR and CR | | 16 to 1 |
| Normally aspirated Fulmar (CR 65) | | 17 to 1 |
| Supercharged CR, CR and CR | | 18 to 1 |
| Supercharged CR, CR and CR, Frisby lead | | 16 to 1 |
| Supercharged CR, CR and CR, 4 valve lead | | 15 to 1 |
| VALVE TIMING | | |
| Inlet valve open | | 11 deg. before T.D.C. |
| Inlet valve close | | 50 deg. after B.D.C. |
| Exhaust valve open | | 45 deg. before B.D.C. |
| Exhaust valve close | | 19 deg. after T.D.C. |
| VALVE FLAPPER CLEARANCE (Engine hot or cold) | | |
| Inlet and exhaust | | 0.005 in. (0.127 mm) |
| FUEL INJECTION TIMING | | As designed on engine acceptance |
| FUEL INJECTION PRESSURE | | 170 atmospheres |
| FIRING ORDER | | |
| Cylinder | | 1, 3, 4, 2 |
| Cylinder | | 1, 4, 3, 2, 1, 3 |
| Cylinder | | 1, 4, 3, 2, 1, 3, 4 |
| DIRECTION OF ROTATION | | As indicated, viewed on flywheel |
| APPROXIMATE WEIGHT (lb/kg) | | |
| AS SHIPPED VERTICAL | | |
| Normally aspirated | | 1,200 540 |
| Supercharged | | 1,200 540 |
| Franchise | | 1,170 530 |

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