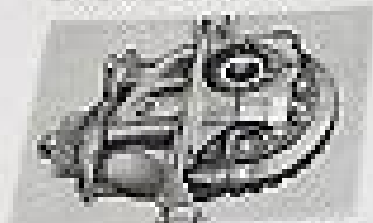


# **FINAL ASSEMBLY**

## **INSTALL REAR DRIVE SHAFT AND GEAR**

1. Remove the rear drive shaft assembly from the motor and place it on the workbench.
2. Remove the rear drive shaft and gear from the motor and place it on the workbench.
3. Remove the rear drive shaft and gear from the motor and place it on the workbench.



4. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.
5. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

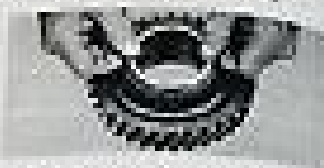
6. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.
7. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.



8. To secure the correct alignment of the rear drive shaft, turn the adjusting screw 1/4 turn and lock securely with nut of 1/4-20 x 1/2 in. length.

# **ASSEMBLY ADAPTER**

- Adapter assembly and motor assembly are shown in the diagram.



1. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.



2. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

3. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.



4. Slide the complete assembly through the motor case and pinion opening.

Position the assembly so that the bearing is aligned with motor case shaft hole.

# **FINAL ASSEMBLY**

## **INSTALL REAR DRIVE SHAFT AND GEAR**

1. Remove the rear drive shaft assembly from the motor and place it on the workbench.
2. Remove the rear drive shaft and gear from the motor and place it on the workbench.
3. Remove the rear drive shaft and gear from the motor and place it on the workbench.



4. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.



5. Mount the motor in the hole of an adapter housing. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.



6. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

## **INSTALL REAR DRIVE SHAFT AND GEAR**

1. Remove the rear drive shaft assembly from the motor and place it on the workbench.

2. Remove the rear drive shaft and gear from the motor and place it on the workbench.

3. Remove the rear drive shaft and gear from the motor and place it on the workbench.

4. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

5. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

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7. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

8. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

9. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

10. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

11. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

12. Insert the rear drive shaft into the motor housing and turn it clockwise until it is fully seated.

# Rockwell Sqhd Repair Manual

**Tao Wei**



## **Rockwell Sqhd Repair Manual:**

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