

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
TWO questions from each Part - A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non - traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

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Robert R. Redfield



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Natural Language Processing and Chinese Computing Lu Wang, Yansong Feng, Yu Hong, Ruifang He, 2021-10-11 This two volume set of LNAI 13028 and LNAI 13029 constitutes the refereed proceedings of the 10th CCF Conference on Natural Language Processing and Chinese Computing NLPCC 2021 held in Qingdao China in October 2021 The 66 full papers 23 poster papers and 27 workshop papers presented were carefully reviewed and selected from 446 submissions They are organized in the following areas Fundamentals of NLP Machine Translation and Multilinguality Machine Learning for NLP Information Extraction and Knowledge Graph Summarization and Generation Question Answering Dialogue Systems Social Media and Sentiment Analysis NLP Applications and Text Mining and Multimodality and Explainability *Machine Learning, Optimization, and Data Science* Giuseppe Nicosia, Varun Ojha, Emanuele La Malfa, Gabriele La Malfa, Giorgio Jansen, Panos M. Pardalos, Giovanni Giuffrida, Renato Umeton, 2022-02-01 This two volume set LNCS 13163 13164 constitutes the refereed proceedings of the 7th International Conference on Machine Learning Optimization and Data Science LOD 2021 together with the first edition of the Symposium on Artificial Intelligence and Neuroscience ACAIN 2021 The total of 86 full papers presented in this two volume post conference proceedings set was carefully reviewed and selected from 215 submissions These research articles were written by leading scientists in the fields of machine learning artificial intelligence reinforcement learning computational optimization neuroscience and data science presenting a substantial array of ideas technologies algorithms methods and applications *Engineering*, 1887 Artificial Intelligence and Security Xingming Sun, Xiaorui Zhang, Zhihua Xia, Elisa Bertino, 2022-07-04 This three volume set LNCS 13338 13340 constitutes the thoroughly refereed proceedings of the 8th International Conference on Artificial Intelligence and Security ICAIS 2022 which was held in Qinghai China in July 2022 The total of 166 papers included in the 3 volumes were carefully reviewed and selected from 1124 submissions The papers present research development and applications in the fields of artificial intelligence and information security Handbook of Research on Human-Computer Interfaces, Developments, and Applications Rodrigues, João, Cardoso, Pedro, Monteiro, Jânio, Figueiredo, Mauro, 2016-06-29 Human Computer Interaction HCI is easy to define yet difficult to predict Encompassing the management study planning and design of the ways in which users interact with computers this field has evolved from using punch cards to force touch in a matter of decades What was once considered science fiction is now ubiquitous The future of HCI is mercurial yet predictions point to the effortless use of high functioning services The Handbook of Research on Human Computer Interfaces Developments and Applications is primarily concerned with emerging research regarding gesture interaction augmented reality and assistive technologies and their place within HCI From gaming to rehabilitation systems these new technologies share the need to interface with humans and as computers become thoroughly integrated into everyday life so does the necessity of HCI research This handbook of research benefits the research needs of programmers developers students and educators in computer science and researchers

English Mechanic and Mirror of Science ,1885 **Applied Science & Technology Index** ,1961 *Artificial*

Intelligence and Inclusive Education Jeremy Knox,Yuchen Wang,Michael Gallagher,2019-06-13 This book brings together the fields of artificial intelligence often known as A I and inclusive education in order to speculate on the future of teaching and learning in increasingly diverse social cultural emotional and linguistic educational contexts This book addresses a pressing need to understand how future educational practices can promote equity and equality while at the same time adopting A I systems that are oriented towards automation standardisation and efficiency The contributions in this edited volume appeal to scholars and students with an interest in forming a critical understanding of the development of A I for education as well as an interest in how the processes of inclusive education might be shaped by future technologies Grounded in theoretical engagement establishing key challenges for future practice and outlining the latest research this book offers a comprehensive overview of the complex issues arising from the convergence of A I technologies and the necessity of developing inclusive teaching and learning To date there has been little in the way of direct association between research and practice in these domains A I has been a predominantly technical field of research and development and while intelligent computer systems and smart software are being increasingly applied in many areas of industry economics social life and education itself a specific engagement with the agenda of inclusion appears lacking Although such technology offers exciting possibilities for education including software that is designed to personalise learning or adapt to learner behaviours these developments are accompanied by growing concerns about the in built biases involved in machine learning techniques driven by big data

Empowering the Community College First-Year Composition Teacher Meryl Siegal,Elizabeth Gilliland,2021-01-11 This volume is an inquiry into community college first year pedagogy and policy at a time when change has not only been called for but also mandated by state lawmakers who financially control public education It also acknowledges new policies that are eliminating developmental and remedial writing courses while keeping mind that for most community college students first year composition serves as the last course they will take in the English department toward their associate s degree This volume also serves as a call to action to change the way community colleges attend to faculty concerns Only by listening to teachers can the concerns discussed in the volume be addressed it is the teachers who see how societal changes intersect with campus policies and students lives on a daily basis Adapted from back cover

Transdisciplinary Research on Learning and Teaching: Chances and Challenges Matthias Stadler, Frank Fischer, Arthur C. Graesser,2021-09-09 English in East and South Asia Ee Ling Low, Anne Pakir,2021-08-29 This book provides a first

systematic and comprehensive account of English in East and South Asia EESA based on current research by scholars in the field It has several unique features Firstly it provides a rigorous theoretical overview that is necessary for the understanding of EESA in relation to the burgeoning works on World Englishes as a discipline Secondly in the section on linguistic features a systematic template was made available to the contributors so that linguistic coverage of the variety varieties is similar

Thirdly the vibrancy of the sociolinguistic and pragmatic realities that govern actual English in use in a wide variety of domains such as social media the Internet and popular culture music are discussed Finally this volume includes an extensive bibliography of works on EESA thus providing a useful and valuable resource for language researchers linguists classroom educators policymakers and anyone interested in the topic of EESA or World Englishes This volume hopes to advance understanding of the spread and development of the different sub varieties reflecting both the political developments and cultural norms in the region English Mechanic and World of Science ,1885 *Machinery* ,1913 **Aeronautics** ,1912

Robotic Intelligence Phillip Chen-yu Sheu,2019-03-06 This volume aims to provide a reference to the development of robotic intelligence built upon Semantic Computing in terms of action to realize the context and intention formulated by Semantics Computing during the thinking or reasoning process It addresses three core areas *English Mechanics and the World of Science* ,1885 **Machinery** Fred Herbert Colvin,Lester Gray French,1913 *Machinery* Lester Gray French,1913 **The United States Army and Navy Journal and Gazette of the Regular and Volunteer Forces** ,1911
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