

# Rolls Royce Silver Spirit 1980-1992 Workshop Manual



Fig. 11B-13 Connecting rods and pistons

Intermediate shaft plates and rear head - To inspect

1. Examine the condition of the compression head and steel plates. Do not diagnose a compression drive plate by colour.
2. Dry compression head plates with compressed air and inspect the compression face for:
  - a. Flaring and flaking.
  - b. Wear.
  - c. Cracking.
  - d. Chipping.
  - e. Charring.
3. Metal particles embedded in the head.

If any of the above conditions are present, replacement is required.

4. Wipe the steel plates dry and check for surface deterioration. If the surface is severely worn, or the colour is discoloured, the plates must be replaced. If severe heat spots are present, the plates must be replaced. If surface flaking or chipping is indicated, the plates must be replaced.
5. Examine the plates for cracks or distortion.
6. Examine the plates for damage to the surface.
7. Examine the plates for cracks, flaking, and wear.
8. If any of the above conditions are present, replacement is required.

Reassembly and centre support - To assemble

1. Ensure that all parts are clean. Lightly lubricate the rear transmission fluid at bearings, journals, pins, bushings, etc.
2. Fit the rear internal gear onto the intermediate shaft.
3. Fit the rear and thrust bearing onto the inner face of the rear internal gear, retaining them with a smear of petroleum jelly (see Fig. 11B-15).

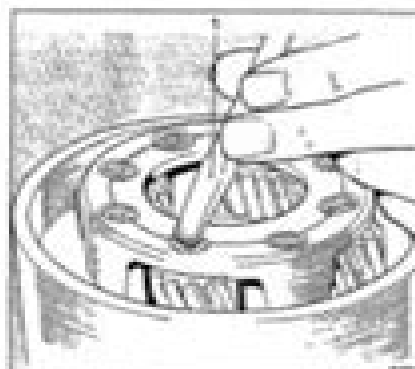


Fig. 11B-14 Staking a piston pin  
1. Check



Fig. 11B-15 Fitting the rear and thrust bearing to the inner face of the rear internal gear

1. 5/16 flanged nut
2. Thrust bearing
3. 1/2 flanged nut

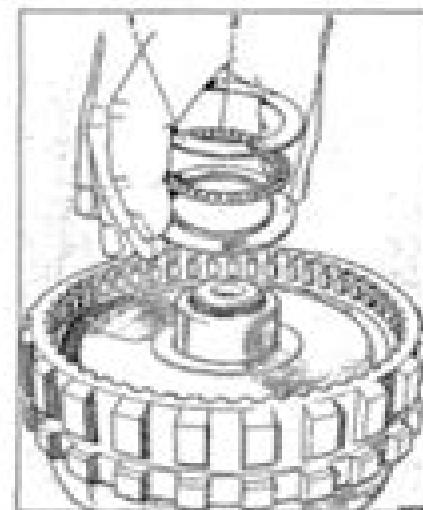


Fig. 11B-16 Fitting the rear and thrust bearing to the outer face of the rear internal gear

1. 5/16 flanged nut
2. Thrust bearing
3. 1/2 flanged nut

# Rolls Royce Silver Spirit Service Manual

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