

Reinforcing Economic Skills Answers

Camilla Rothe



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api buttress btc connections are available in pipe sizes 4 1 2 through 20 figure 1 2 btc connections larger than 13 3 8 od can be subject to cross threading extreme care in the field can ensure the proper make up of the larger sizes the shear resistant large thread cross section and easy running characteristics of btc make it

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dec 1 2017 this specification covers dimensions tolerances and marking requirements for api threads and the gauges that

control the acceptance criteria for the threads thread element gauges instruments and requirements for the inspection of threads for line pipe round thread casing round thread tubing and buttress casing connections are included

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the btc thread has higher joint and bending strengths than ltc or stc as a result this thread is often used in deeper wells where higher hook loads are experienced thread compound must also be used to obtain a seal with btc btc is also run in horizontal wells where doglegs can cause high bending loads on larger casings

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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api compatibility the connection s buttress thread profile makes it fully compatible with standard api buttress connections by being api compatible in both pin and box operators can use standard api accessories and draw on a wide range of threading and repair shops providing flexibility and efficiency

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oil threads vertical api thread form pitch tpi l i c in taper ipf external ordering code y t connection no or size v 0 040 5 27 5 8
3 tnmb 54 er 5 api 403 2 5 6 4 2 3 8 4 1 2 reg v 0 038r 4 27 5 8 2 tnmc 55 er 4 api 382 2 8 7 94 nc23 nc50 v 0 038r 4 27 5 8 3
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may 17 2005 buttress thread two types of buttress thread profiles used in machinery buttress thread forms also known as
sawtooth thread forms 1 or breech lock thread forms 2 are screw thread profiles with an asymmetric shape having one

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casing pipe dimensions and weight chart for api round thread and buttress thread lables outside diameter nominal linear
mass t c wall thickness inside diameter drift diameter calculated mass c plain end mass gain or loss due to end finishing lb
round thread buttress thread 1 2 00 d in lb ft t in d in in lb ft short long rc scc

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears
gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of
two 2 threads complete thread length is indicated in api rp 5b1

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btc buttress threading this thread is designed to improve axial tensile or axial compressive load capacity and to provide
leakage resistance ltc stc and btc are the same in appearance how to distinguish them that depends the outside diameter and
application what s the use of ltc stc and btc

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api couplings and threads must comply with c 32 and c 33 or e 32 and e 33 below are two common api coupling dimensions
btc for casing and eue for tubing api buttress casing couplings dimensions btc casing coupling api external upset tubing
coupling dimensions eue tubing coupling other requirements in api 5ct standard 1 appearance quality

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