# NIMS Machining Level I Preparation Guide Milling Exam Questions 100% Correct Answers

Surface finish can be measured in - Answers - V Microinches

Surface finish can be checked with a - Answers - V Comparison chart

The depth of a 3/8-inch diameter counterbore can best be measured with a - Answers - Pepth micrometer

Productions parts are considered rejected when - Answers - 

Dimensions are out of tolerance

The width of a milled slot, hole diameter or counterbore depth can best be measured with a/an - Answers - 🛩 Dial caliper

Which of the following criteria determines the choice of a measuring instrument when checking a dimension? - Answers - ✓ ✓ The tolerance of the dimension being inspected

The process of checking and adjusting a measuring instrument to an acceptable standard is called - Answers - ✓ ✓ Calibration

The dimension of a hole is stated as 9/16 ± 1/64 inches. Which of the following statements is true if a 0.584-inch diameter pin slips into the hole? - Answers - 

The hole is oversize

Which of the following measuring instruments can measure both the depth and diameter of a counterbore? - Answers - ✓ ✓ Dial caliper

Which of the following describes the safest procedure for measuring a part on the milling machine? - Answers - ✓ ✓ Stop the machine, deburr, brush chips clear, check the dimension

Which of the following instruments is used for precision layout? - Answers - ✔ ✔ Dial indicator height gage and scriber attachment

The included angle on the point of a general purpose drill is - Answers - 🗸 🗸 118°

Identify the appropriate drilling operation for cutting a recess for a socket head cap screw - Answers - 
Counterboring

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**Xiang Xie** 

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