- 8. Disconnect the right-hand and left-hand broke pipes (Fig. 10).
- 10. Hemove the transmission pump oil in-
- 11. Remove mid PTO quill. If PTO shall is burred, deburr it or tape shall to protect PTO seal from damage.
- 12. Remove transmission control valve pressure inlet gaps. Loosen transmission control valve to disconnect the shifter rode. If transmission control valve housing gaster is in poor condition, remove the valve bousing.
 - 12. Disconnect the park lock exble.
- Disconnect the hydraulic pressure pipe to the rothehalt or transmission cover.

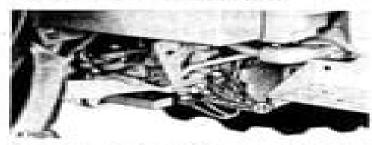


Fig. 11 - France Frank Stand Stone Security of France State Francesis

 On tracture with Power Front Wheel Drive, disconnect wiring harmens from a witches OFig. 311.

Move drawbar to extreme rearward position. Place support at rear of drawbar and install. JDG-2M rear stand at front of transmission case.

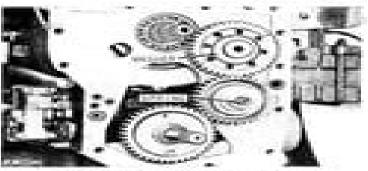
Install a curtable lift alling and remove clutch bouting assembly.

ASSESSMENT Y

Heters assembling, check to see that the PTO thrust waster, PTO brake return spring (Fig. 13), and the PTO brake (Fig. 13) are in position. Remove cap plags from rd passages and install gaslast and O-rings.

Assemble clutch-boaring to transmission case and tighten all cap acrees to specified torses.

Beveree the manibered separation procedures.



Plan. 121-PTD Thisses Wanter and Study Springs



Plus, 124-PTD Blocker

Install rockshaft as lector knob and differential lock pedal.

Jum the clutch bousing to the engine as previously instructed.

Fill franceission with John Deers Type 203 Special-Purpose Oil to the correct oil level.

Blissed the brakes. See the operator's manual.

Check the brakes, transmission, differential lock, and lights for proper operation.

SEPARATING CLUTCH HOUSING FROM SYNGRO-RANGE TRANSMISSION CASE

Loosen right-hand broke bired screw and thecharge the accumulator. See Group 25 of Section 70.

Chrysle Wes brune misselms.

Disconnect bathery ground cable from lefthand bottery first. Then disconnect and remove the batteries.

Sailor 4520 Service Manual

R Barnett



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