

# Tightening Torques and Induced Bolt Tension

# **Grade 8 Bolts**

# Tightening Torques and Induced Bolt Tension for Imperial Bolts

To AS2465 (Grade 8)

10 (622-93) (01692-03)				
Diameter	UNC		UNF	
	Torque ft.lbs	Bolt Tension Ibs	Torque ft.lbs	Bolt Tension
1/4	10	2470	12	2830
5/16	21	4100	23	4520
3/8	38	6050	43	6830
7/16	60	8320	67	9230
V2	92	11050	104	12500
5/8	183	17620	207	19960
34	325	26070	363	29120
7/8	523	36010	577	39720
1	785	47200	859	51740

Grade 5 Bolts

# **Setting Of Torque E**

**C** Cleary

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dominates the high performance V 8 market and is the most popular powerplant for engine swap projects In stock trim the Gen IV engines produce class leading horsepower The Gen IV s rectangular port heads flow far more air fuel than the Gen III cathedral port heads However with the right combination of modification procedures and performance parts you can unlock the performance potential of the Gen IV engines and reach almost any performance target Engine building and LS expert Mike Mavrigian guides readers through the best products and modification procedures to achieve maximum performance for a variety of applications To make more horsepower you need to flow more air and fuel into the engine therefore how to select the industry leading aftermarket heads and port the stock heads for superior performance are comprehensively covered The cam controls all major timing events in the engine so determining the best cam for your engine package and performance goals is revealed But these are just a few aspects of high performance Gen IV engine building Installing nitrous oxide or supercharger systems and bolting on cold air intakes aftermarket ignition controls headers and exhaust system parts are all covered in detail The foundation of any engine build is the block and crucial guidance for modifying stock blocks and aftermarket block upgrade advice is provided Crankshafts pistons and rods valvetrain oiling systems intakes and fuel injection cooling systems are all covered so you can build a complete high performance package Muscle car owners LS engine builders and many enthusiasts have migrated to the Gen IV engine platform so clear concise and informative content for transforming these stock engines into top performers for a variety of applications is essential A massive amount of aftermarket parts is available and this provides guidance and instructions for extracting top performance from these engines If you re searching for an authoritative source for the best components and modifications to create the ultimate high performance packages then you ve found it Code of Federal Regulations, Title 40, Protection of Environment, Pt. 1000-End, Revised As of July 1 2012, 2012-10-09 JAN ,1944

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