

# Rolls Royce Silver Cloud 1955-1966 Workshop Manual

Workshop Manual

Rolls Royce Silver Cloud, Silver Cloud II and Phantom II  
Series 30, Series 52 and Series Commercial 52

Rolls Royce Silver Cloud II and Bentley 2

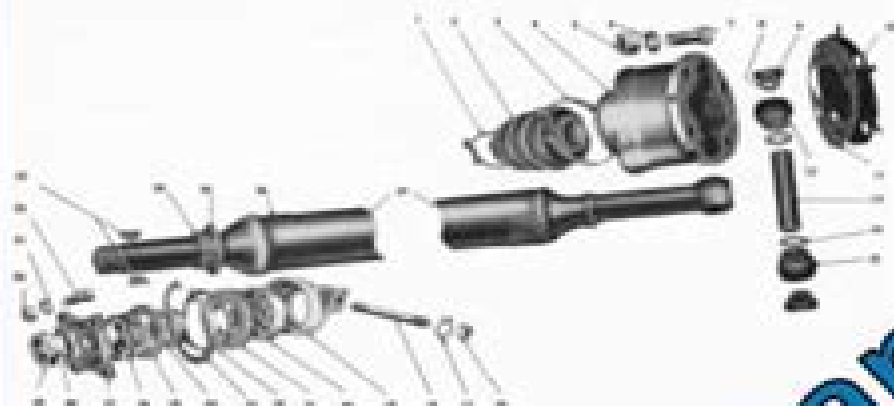


Fig. 111. Front propeller shaft and water pump  
used in series

1. Water pump nut cap
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60. Water pump

## Propeller Shafts — to assemble

Insert the shafts in individual water pump mounting, ensure that they are of the correct thickness, so that they fit in the correct thickness, so that they fit in the correct thickness, so that they fit in the correct thickness.

Tighten the flange nut to the correct torque, the flange nut and flange nut are tightened to 40-45 ft.lb. If the flange nut has been loosened, it must be tightened through the flange nut. The flange nut must be tightened to a torque loading of 40-45 ft.lb., while the shaft is held in the correct position.

When fitting new friction discs to the water bearing mounting, ensure that they are of the correct thickness, so that they fit in the correct thickness, so that they fit in the correct thickness, so that they fit in the correct thickness.

52 cars:

Friction disc — 862.1000 — 8.107 in. (20.5 in.)

52 cars:

Friction disc — 862.1002 — 8.200 in. (20.5 in.)

Description (Page 417 in Engine Manual)  
Third paragraph to read:

The liquid bearings in the engine are of the type in which the oil is supplied to the bearings by a pump which is driven by the crankshaft. The pump is driven by the crankshaft and is connected to a pump which is driven by the crankshaft.

Fifth paragraph to read:

The pistons are of the type in which the oil is supplied to the bearings by a pump which is driven by the crankshaft. The pump is driven by the crankshaft and is connected to a pump which is driven by the crankshaft.

The pistons fitted to the engine of 52 engines have the same and provide a compression ratio of 9 : 1.

In engines which only have one oil pump, the pistons with a reduced stroke are fitted to the engine and provide a compression ratio of 9 : 1.

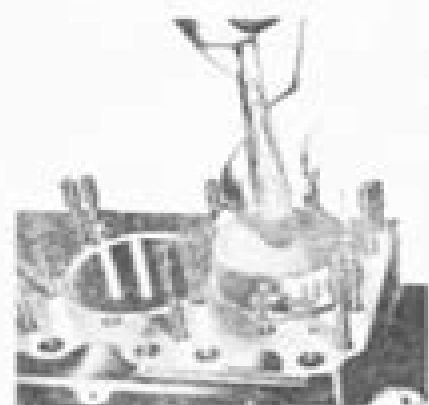


Fig. 5. Detail of 52 compression ratio piston

CONNECTED PISTON

The pistons are fitted to the engine and are of the type in which the oil is supplied to the bearings by a pump which is driven by the crankshaft. The pump is driven by the crankshaft and is connected to a pump which is driven by the crankshaft.

Piston identification:

The 9 : 1 compression ratio pistons have a flat crown and offset gudgeon pins which are larger in diameter than those fitted in the 52 engines.

The 9 : 1 compression ratio pistons have a rounded crown and offset gudgeon pins which are larger in diameter than those fitted in the 52 engines.

The following information in the description is applicable to the 52 engine:

Neutralised fuel — To ensure (Page 417 in Engine Manual)

Fourth paragraph to read:

When fitted the fuel should be directed towards the rear of the fuel tank and should be directed towards the rear of the fuel tank.

Connecting rods and pistons — To ensure (Page 417 in Engine Manual)

Fifth paragraph to read:

To ensure that the piston is fitted correctly relative to the connecting rod, the following procedure must be observed.

Due to the offset gudgeon pins the piston is "flared" or identified by the word "FRONT" towards the front, and must be fitted with the "FRONT" towards the front of the engine.

Fit the connecting rod to the piston in such a way as to ensure that the flange on the connecting rod and cap are correct to the standard (see Fig. 110 in Section 511 in Engine Manual)

The pistons shown in Figures 478, 481 and 483 in the Engine Manual are 9 : 1 compression ratio pistons. The 9 : 1 compression ratio pistons are fitted in engines — see also for series, for Fig. 5.

The following information in this Section is applicable to the 52 engine:



# Roll Royce Silver Cloud Workshop Manual

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