

Crankshaft assembly

Crankshaft

Diameter of main journals	50.95/50.95 mm (2.0059/2.0063 in)
Maximum permissible wear and ovality of main journals	0.02 mm (0.001 in)
Width of front journal	21.30/21.30 mm (0.8411/0.8411 in)
Width of centre journal	22.25/22.42 mm (0.8759/0.8827 in)
Width of all other journals	20.5/21.1 mm (0.8071/0.8311 in)
Diameter of crank pins	52.95/53.01 mm (2.1246/2.1264 in)
Maximum permissible wear and ovality of crank pins	0.02 mm (0.001 in)
Width of crank pins	21.25/21.35 mm (0.8371/0.8441 in)
Crankshaft end-flange	6.00/6.25 mm (0.2361/0.2461 in)
Diameter of rear flange	55.54/55.55 mm (2.1867/2.1870 in)
Minimum permissible diameter of rear flange (sketch)	55.54 mm (2.1869 in)
Diameter for front oil seal	34.985/34.990 mm (1.37699/1.37718 in)
Minimum permissible diameter for front oil seal (sketch)	34.72 mm (1.367 in)
Diameter for smoothed pulley	21.25/21.35 mm (0.8411/0.8441 in)
Diameter of recess for spring bearing	22.55/22.65 mm (0.8871/0.8917 in)
Depth of recess for spring bearing	25.8 mm (1.016 in)
Crankpin journals and crank pins	+0.00 mm (0.000 in)

Main bearings

Type	Steel back, aluminium lin bearing material
Bearing width, centre bearing	24.27/24.52 mm (0.9559/0.9654 in)
Bearing width, all other bearings	22.25/22.42 mm (0.8759/0.8827 in)
Bearing thickness	1.52/1.55 mm (0.0598/0.0610 in)
Back diameter	27.005/27.255 mm (1.0651/1.0734 in)
Bearing clearance	0.025/0.075 mm (0.001/0.003 in)
Available undersize bearings	-0.50 mm (0.0197 in)

Crankshaft thrust washers

Type	Steel back, aluminium lin bearing material
Position	Back side of centre main bearing
Thickness	2.31/2.35 mm (0.091/0.093 in)

Perkins Prima M80t Service Manual

H Kauffman



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