



- Illustration 1** 410001710
- |                     |                            |                       |
|---------------------|----------------------------|-----------------------|
| 1 Pulley            | 16 Water Restriction Cover | 23 Fuel Transfer Pump |
| 2 Water Pump        | 17 Water Lifting Fan       | 24 Fuel Filter        |
| 3 Water Lifting Fan | 18 Air Filter              | 25 Carburetor/Pulley  |
| 4 Water Filter      | 19 Secondary Fuel Filter   | 26 Water Pump         |



- Illustration 2** 410001710
- |                      |               |                        |
|----------------------|---------------|------------------------|
| 1 Fuel Tank          | 17 Carburetor | 23 Air Drive Plug      |
| 2 Fuel Transfer Pump | 18 Air Filter | 24 Primary Fuel Filter |
| 3 Fuel Filter        | 19 Air Filter |                        |
| 4 Fuel Transfer Pump | 20 Fuel Pump  |                        |

## Fuel System

The Deutz SP110 fuel injection pump is installed on the 1104D engine.

**Notes:**

The fuel transfer pump draws fuel from the fuel tank and through the water separator. When the fuel goes through the water separator, any water in the fuel will go to the bottom of the tank. The fuel transfer pump sends the fuel at a low pressure to the fuel filter. From the fuel filter, the fuel goes through the supply line to the fuel injection pump.

# Perkins 1104d 44t Manual

**Michael Seilmaier**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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