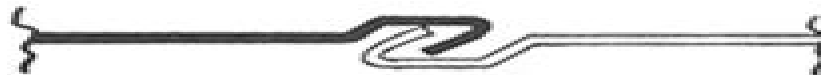




DOUBLE SEAM LOCK



HOOKED TOGETHER
FOR ASSEMBLY



DOUBLE SEAM CLOSED
BY GROOVING TOOL
OR MALLETING TOGETHER

The Double Seam is probably the most common method used in sheet metal shapes, since it can be used for light and heavy gauge materials—30 gauge through 16 gauge.

In all cases the Double Seam is formed and completely assembled in the shape

before it is taken to the job for installation. The pipe is cut there to correct length with hand snips.

The Double Seam can be formed on standard rolls available for LOCKFORMER Pittsburgh Machines. (See chart on Page 3.)

C. HOW TO MAKE THE DOUBLE-SEAM LOCK



DOUBLE SEAM LOCK



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DOUBLE SEAM CLOSED
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The Double Seam is also called "Acme lock", "hammer lock" and "pipe lock" in the sheet metal trade. It is normally used in the fabrication and joining of the round pipe or in joining or piecing together two sheets of metal to form a large wrap-around section for square or rectangular ductwork.

The double seam can be run as an auxiliary operation on the Pittsburgh type machines, (Models 20, 22, Super-Speed 20, 18 or 16 gauge LOCKFORMERS), CLEATFORMER 8600 series, SUPER-SPEED CLEATFORMER, or auxiliary of BUTTON-PUNCH SNAP LOCK Machines.

Double Seam locks can be produced in 16 through 30 gauge material, depending on type of rolls and machine to be used.

Type L—16 through 22 gauge

Type S—22 through 28 gauge

The above are all available on Model 16 or 18 gauge LOCKFORMER, or SUPER-SPEED CLEATFORMER or BUTTON-PUNCH SNAP LOCK Machines as auxiliary operations.

Standard Double Seam (20-26 ga.) can be produced on 20 or 22 ga. LOCKFORMER or SUPER-SPEED 20 LOCKFORMER.

Pittsburgh Lock Sheet Metal Roll Manual

Robert R. Redfield



Pittsburgh Lock Sheet Metal Roll Manual:

Metal, Construction Industry Series, Student Manual, Preparation Level United States. Office of Education, 1975
NAVDOCKS. , **Sheet Metal Worker** ,1920 **Manual Training Magazine** Charles Alpheus Bennett, William Thomas Bawden, 1928 Manual of the Railroads of the United States ,1878 **Catalog** Kelley-Howe-Thomson Company, 1993 Poor's Manual of the Railroads of the United States ... ,1877 The American Architect Specification Manual ,1920 **Poor's Manual of Industrials** ,1911 *Sheet Metal Worker* ,1952 Poor's Manual of Industrials; Manufacturing, Mining and Miscellaneous Companies ,1911 Industrial-arts Magazine ,1928 **The American Contractor** ,1913 Heating, Piping, and Air Conditioning ,1963 Vols for May 1929 Dec 1958 include the Journal of the American Society of Heating and Air Conditioning Engineers called in 1929 54 American Society of Heating and Ventilating Engineers in Journal Section **September 2023 - Surplus Record Machinery & Equipment** Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 120 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD September 2023 issue Vol 100 No 9 *Poor's Directory of Railway Officials ...* ,1895 Sheet Metal Shop and Pattern Cutter's Magazine ,1921 Metal Worker, Plumber and Steam Fitter ,1904 **American Machinist** ,1902 **Conover-Mast Purchasing Directory** ,1949

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