Question Paper Code: 919 BEZETTOCK DEGREE EXAMINATION, SOVEMBERDIECEMBER 2014

Petits Bernester

Mechatronics Engineering

ME 3310/080210024 - CNC TECHNOLOGY

(Regulation 2008)

Time : Three hours

Maximum 100 marks

(8)

(8)

Answer ALL questions.

PART A - (10 s. 2 = 20 marks)

- 1. Define NC Machine tool.
- What do you mean by fixed zero and donting zero?
- 3. How is backlash error compensated in the CNC machine.
- 45. List the functions of timing belt in the CNC machine.
- State the role of sensor in the CNC machine. 5.
- What do you mean by cutter radius compensation? Ga
- Define subroutine. 7
- State the benefits of using CAM packages in the CNC machines. 8.
- How to improve the CNC machine life? 9.
- State the merits of using CNC machines. LOG

PART B - (5 x 16 = 80 marks)

Discuss the various classifications of CNC machines with necessary (a) 11. (16)illustrations.

- Describe the various elements of CNC machine. (i) (b)
 - Discuss the CNC coordinate method with neat diagram. (ii)

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Arsénio Reis, José P. Cravino, Leontios Hadjileontiadis, Paulo Martins, Sofia B. Dias, Sofia Hadjileontiadou, Tassos Mikropoulos

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