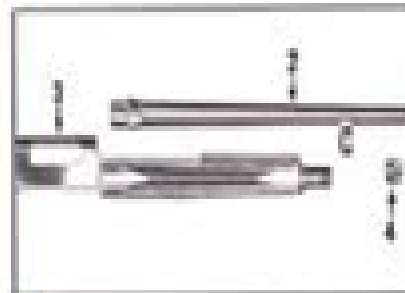


TAKEDOWN AND ASSEMBLY INSTRUCTIONS OF THE

WINCHESTER MODEL 1200 SHOTGUN

Printed for the Gunsmith Trade



To Disassemble Barrel Assembly From Receiver

Make certain that gun is unloaded in both magazine and chamber. Close action and push safety (No. 42) to "OFF" position. Unlatch and remove magazine cap (No. 4). Grasp receiver (No. 1) with one hand and barrel assembly (No. 2) with the other, slide barrel assembly forward until magazine tube bracket clears end of magazine tube and barrel assembly clears face of receiver assembly. Lift barrel assembly free of action.

To Assemble Barrel Assembly To Receiver

With action closed, grasp receiver with one hand and lay barrel assembly in position on receiver with the other hand. Push barrel into receiver making certain that magazine tube hole in magazine tube bracket, front barrel assembly fully seated and properly seated against receiver. Assemble magazine cap and store in place.

To Disassemble Trigger Guard From Receiver

Open action to make certain that gun is unloaded, then close action. Push safety (No. 42) to "OFF" position, lower gun and push out trigger guard pin (No. 45) from left to right. Lift trigger guard (No. 41) out of receiver (No. 1) by pulling on guard from

To Assemble Trigger Guard To Receiver

The following precautions are necessary prior to re-attaching trigger guard to receiver. With gun held inverted, make certain hammer is cocked in trigger guard and that the firing pin is in proper position, retained by the slide arm bridge on bottom of bolt slide. If firing pin has come free from bolt, push firing pin partly forward into hole, compressing spring. Hold in this position and lift up slide arm bridge, then push firing pin into position and drop slide arm bridge tab down into notch between flange and head

of firing pin to secure it in hole. Making sure that the slide arm, under the action, is engaged with the slide arm bridge on bottom of bolt, push bolt towards action and engage other slide arm.

Assemble trigger guard to receiver by inserting front end of guard into slot at front end of receiver and pushing rear end of guard down until properly seated. Insert trigger guard pin from right to left and push in bolt with side of receiver.



To Disassemble Forearm and Bolt Assembly From Receiver

With gun held inverted and barrel (No. 2) and trigger guard (No. 41) removed from receiver assembly (No. 1), slide forearm assembly (No. 43) forward, pulling bolt assembly (No. 16) and slide arm (Nos. 9 and 10) and bolt assembly clear from receiver assembly. When bolt assembly is removed, action (No. 15) will fall free of receiving pin in receiver.

Sears Ranger 120 Manual

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