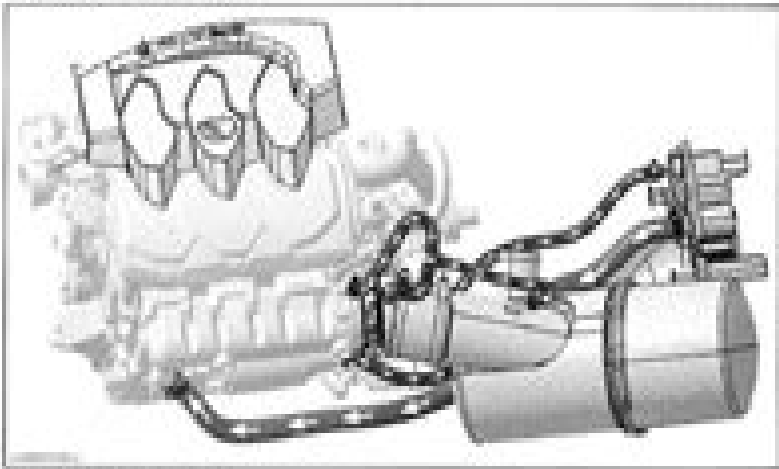
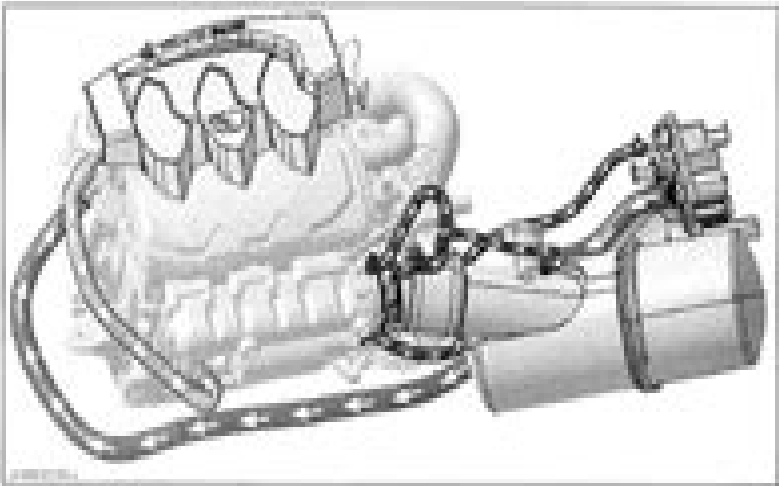


130/150 Engines (R&P Model)



210 Engines (R&P Model)



GENERAL

Hoses or cables removed or disconnected must be installed and routed at the same place.
During assembly/installation, use torque values and service products as in the exploded view.
Clean threads before applying a threadlocker. Refer to [SAFARI LOCKING FASTENERS and LOCTITE APPLICATION](#) at the beginning of this manual for complete procedure.

**WARNING**
Torque wrench tightening specifications must be strictly adhered to. Locking devices (e.g., locking tabs, elastic stop nuts, safety pins, etc.) must be replaced with new ones.

CAUTION: Locking tabs that had to be removed during a procedure, must be replaced and installed at the same place.

SYSTEM DESCRIPTION

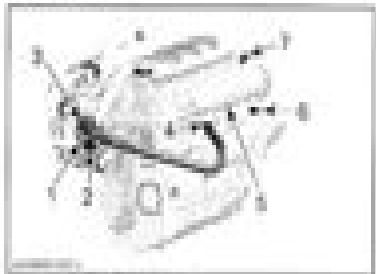
The exhaust system is protected by its own cooling system, an opened loop type.
The water supply is provided by a pressurized area in the jet pump between the impeller and venturi.
The water flow is controlled by a valve located between the jet pump support and the jet pump on the star side. The valve is water cooled according to water-cooled mode. Refer to [JET PUMP](#).
Water is directed first through the intercooler (210 engine) or to the exhaust manifold flange located at front of manifold (130/150/150 engine).
Water enters the manifold and and is directed to water ports of exhaust manifold.

130/150/150 Engines



- FIGURE**
- 1. Exhaust manifold water inlet
 - 2. Exhaust manifold
 - 3. Exhaust manifold water outlet to water support
 - 4. Exhaust manifold water outlet to exhaust pipe and muffler
 - 5. Exhaust manifold water outlet to exhaust pipe and muffler

210 Engines



- FIGURE**
- 1. Exhaust manifold water inlet
 - 2. Exhaust manifold
 - 3. Exhaust manifold water outlet to water support
 - 4. Exhaust manifold water outlet to exhaust pipe and muffler
 - 5. Exhaust manifold water outlet to exhaust pipe and muffler

Water enters exhaust manifold through 2 holes at rear manifold.



Water enters exhaust pipe through holes at the end of the water jacket and flows with exhaust gas in the muffler.



Water is evacuated from muffler then through the exhaust outlet in between pipe.

Seadoo Rxp 255 X Manual

Hussin A.Rothana



Seadoo Rxp 255 X Manual:

Decoding **Seadoo Rxp 255 X Manual**: Revealing the Captivating Potential of Verbal Expression

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Table of Contents Seadoo Rxp 255 X Manual

1. Understanding the eBook Seadoo Rxp 255 X Manual
 - The Rise of Digital Reading Seadoo Rxp 255 X Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Seadoo Rxp 255 X Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Seadoo Rxp 255 X Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Seadoo Rxp 255 X Manual
 - Personalized Recommendations
 - Seadoo Rxp 255 X Manual User Reviews and Ratings

- Seadoo Rxp 255 X Manual and Bestseller Lists
- 5. Accessing Seadoo Rxp 255 X Manual Free and Paid eBooks
 - Seadoo Rxp 255 X Manual Public Domain eBooks
 - Seadoo Rxp 255 X Manual eBook Subscription Services
 - Seadoo Rxp 255 X Manual Budget-Friendly Options
- 6. Navigating Seadoo Rxp 255 X Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Seadoo Rxp 255 X Manual Compatibility with Devices
 - Seadoo Rxp 255 X Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Seadoo Rxp 255 X Manual
 - Highlighting and Note-Taking Seadoo Rxp 255 X Manual
 - Interactive Elements Seadoo Rxp 255 X Manual
- 8. Staying Engaged with Seadoo Rxp 255 X Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Seadoo Rxp 255 X Manual
- 9. Balancing eBooks and Physical Books Seadoo Rxp 255 X Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Seadoo Rxp 255 X Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Seadoo Rxp 255 X Manual
 - Setting Reading Goals Seadoo Rxp 255 X Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Seadoo Rxp 255 X Manual
 - Fact-Checking eBook Content of Seadoo Rxp 255 X Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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