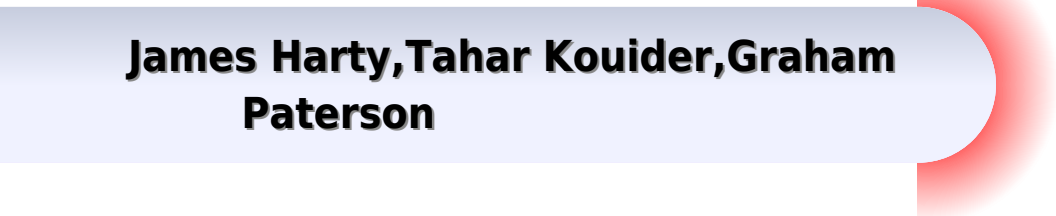


Maintenance plan

COMPONENT	PERFORM	3 months	6 months	9 months	12 months
Cooling lubrication system	Check	x	x	x	x
Air filter	Clean/Exchange	x		Exchange	
Chuck	Check	x		x	
Turret heads	Check	x		x	
Radlager	Check/Clean/Grease	x	x	Clean	x
Wheel bearing	Check/Clean/Grease	x	x	x	Grease
Fittings cover	Check/Retightening	x			Retighten
Hydraulics	Check	x	x	x	x
Pneumatics	Check	x		x	
Central lubrication	Check	x		x	
Emergency stop function	Check	x	x	x	x
Oil screen	Check	x	x	x	x

Planned Maintenance System Template

**James Harty, Tahar Kouider, Graham
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