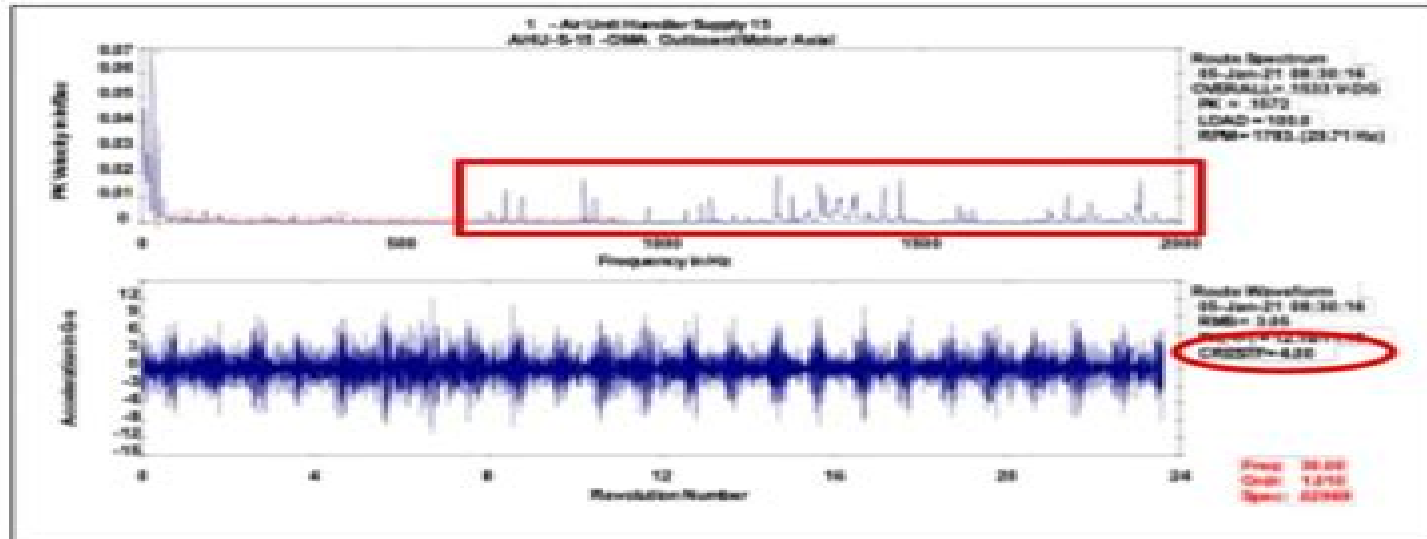




COMPONENT ID:	POINT(S):	FREQUENCY(S):
AHU-S-15	Motor Points	Several

**Issue:**

The data for the motor points show non-synchronous frequencies in the spectral data and increased impacting levels in the waveform data.

**Analysis:**

The non-synchronous frequencies in the spectrum are bearing fault frequencies. The waveforms for the motor points show impacting is present with levels up to 12.2 g's-Pk. This indicates that the motor bearings are degraded. Current levels above 10 g's-Pk suggest a severe condition that has a high probability of failure.

**Recommendations:**

Replace the motor bearings as soon as possible within 30 days.

**RED:****YELLOW:****BLUE****GREEN**

High probability of damage or failure - secure as soon as possible.

Clear defect or trend but low probability of damage or failure.

Anomaly detected, no clear defect or trend. Continue monitoring.

All levels normal - no reportable issues.

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**Report - Naval Ship Research and Development Center** David W. Taylor Naval Ship Research and Development Center,1956 *Vibration Monitoring, Testing, and Instrumentation* Clarence W. de Silva,2007-04-19 Controlling a system s vibrational behavior whether for reducing harmful vibrations or for enhancing useful types is critical to ensure safe and economical operation as well as longer structural and equipment lifetimes A related issue is the effect of vibration on humans and their environment Achieving control of vibration requires thorough und Shock and Vibration, Data Analysis and Applications Defense Documentation Center (U.S.),1963 Machine Reliability and Condition Monitoring: A Comprehensive Guide to Predictive Maintenance Planning Mohammed Hamed Ahmed Soliman,2020-11-03 Condition monitoring is the process of keeping an eye on a machine s condition parameter in order to spot any major changes that could be signs of a malfunction developing It plays a significant role in preventive maintenance and is a major component of predictive maintenance By combining machine sensor data that detects vibration and other characteristics in real time with cutting edge machine monitoring software condition monitoring CM a maintenance strategy anticipates machine health and safety Predictive Maintenance strategy employs vibration analysis thermography analysis ultrasound analysis oil analysis and other techniques to improve machine reliability The goal of the strategy is to provide the stated function of the facility with the required reliability and availability at the lowest cost

**Condition Monitoring in Thermal Power Stations** Hemant Bari,Jignesh Thaker,2024-11-20 Condition monitoring colloquially CM is the process of monitoring machinery to identify a significant change which might be indicative of an underlying aberration Condition Monitoring in Thermal Power Stations Case Studies covers 25 case studies of all major areas of thermal power stations which have suffered a lot of machinery condition issues It covers the information about how machine vibrations can be brought down to the acceptable limits via the employment of condition monitoring techniques It also includes detection methodology for condition monitoring deviations of all areas in a plant and suggested remedies Features Covers pre maintenance history to work execution through analysis and having the results with post condition monitoring data Uses actual machine maintenance photos for better understanding and visualization of case studies Provides knowledge of each condition monitoring technique through all case studies Helps readers to replicate the idea of case study diagnosis into plant machinery of any type of industry Illustrates real problems and real solutions for practical issues This book is aimed at professionals and researchers in plant engineering and maintenance thermal power plants and condition monitoring

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**Guidelines for Slope Performance Monitoring** Robert Sharon,Erik Eberhardt,2020-07-01 Although most mining companies utilise systems for slope monitoring experience indicates that mining operations continue to be surprised by the occurrence of adverse geotechnical events A comprehensive and robust performance monitoring system is an essential component of slope management in an open pit mining operation The development of such a system requires considerable expertise to ensure the monitoring system is effective and reliable Written by instrumentation experts and geotechnical practitioners Guidelines for Slope Performance Monitoring is an initiative of the Large Open Pit LOP Project and the fifth book in the Guidelines for Open Pit Slope Design series Its 10 chapters present the process of establishing and operating a slope monitoring system the fundamentals of pit slope monitoring instrumentation and methods monitoring system operation data acquisition management and analysis and utilising and communicating monitoring results The implications of increased automation of mining operations are also discussed including the future requirements of performance monitoring Guidelines for Slope Performance Monitoring summarises leading mine industry practice in monitoring system design implementation system management data management and reporting and provides guidance for engineers geologists technicians and others responsible for geotechnical risk management

**A Guide to Clinical Assessment and Professional Report Writing in Speech-Language Pathology** Renee Fabus,2024-06-01 Learning to assess speech and language disorders and write diagnostic reports may be an overwhelming experience especially when most texts don t cover both topics at once With that in mind A Guide to Clinical Assessment and Professional Report Writing in Speech Language Pathology Second Edition combines the latest assessment protocols and diagnostic techniques with vital diagnostic report writing tools into a single definitive guide Cyndi Stein Rubin Renee Fabus and their contributors recognize that clinical assessment is inextricably linked to report writing and have updated this Second Edition to synthesize the two Following the introductory chapters which discuss the basics of assessment and report writing each subsequent chapter focuses on a particular disorder provides in depth assessment tools and presents a corresponding sample report Key Features An inventory and explanation of formal and informal assessment measures A glossary of key vocabulary Sample case histories with assessment tools Relevant and useful interview questions Each disorder s background and characteristics Assessment parameters A differential diagnosis section A model report The accessible format of A Guide to Clinical Assessment and Professional Report Writing in Speech Language Pathology Second Edition will help students learn how to assess and document speech and language disorders and will also make for a perfect reference for them as clinicians for years to come

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