

Checking the Brake Accumulator

The brake system accumulator (situated on the brake valve) is pre-charged with nitrogen gas. This procedure describes how to check the accumulator gas pressure is correct by measuring the oil pressure in the charge circuit.

WARNING

Before working on the brake system make sure the machine is on level ground and chock all four wheels.

BRACE-T-4

Make sure that the hydraulic fluid is at working temperature (50 °C, 122 °F).

- 1 Prepare the machine for maintenance. Refer to Section 2.
- 2 Vent the braking system pressure. Refer to Section 1 - General procedures.
- 3 Connect a 0 - 400 bar (0 - 6000 lbf/in²) pressure gauge to the test point A on the side of the combined priority/charge valve.
- 4 Operate the engine for a minimum of two minutes and occasionally press the brake pedals. This makes sure that the brake system charge valve has filled the accumulator.
- 5 Stop the engine.
- 6 Press the brake pedals repeatedly and check the reading on the pressure gauge.

Note when the reading on the pressure gauge falls to zero. This indicates the oil in the accumulator is exhausted. The lowest reading before the accumulator is exhausted is equal to the accumulator gas pressure.

The accumulator gas pressure should be 40 bar (575 lbf/in²).

- 7 Vent the braking system pressure before removing the pressure gauge. Refer to Section 1 - General procedures.

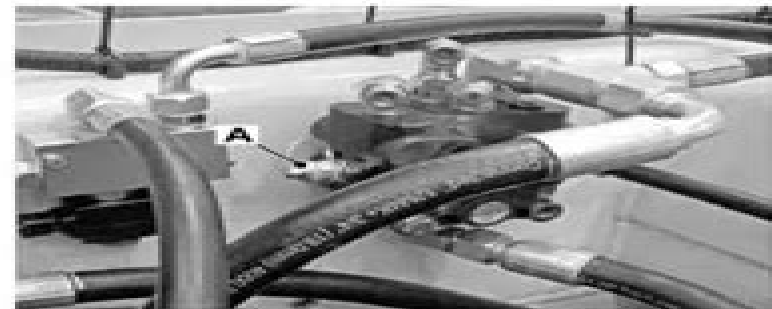


Fig 26. Gearpump machine shown



Fig 27. Variflow Machine

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