

Service Battery and Battery Cables

1. Measure the specific gravity of the electrolyte in each cell (Fig. 6). If it is below 1.230 (corrected to 80°F.) recharge with a slow rate charger, or if desired, further check battery.
2. Connect a voltmeter across the battery terminals and measure the terminal voltage of the battery during cranking (disconnect the coil primary lead at the negative terminal during this check to prevent engine from firing). If the terminal voltage is less than 9.0 volts at room temperature, approximately 80° ± 20°F., the battery should be further checked. See Section 6Y for further tests.
3. Inspect for signs of corrosion on battery, cables and surrounding area, loose or broken carriers, cracked or bulged cases, dirt and acid, electrolyte leakage and low electrolyte level. Fill cells to proper level with distilled water or water passed through a "demeralizer".

The top of the battery should be clean and the battery hold-down bolts properly tightened. Particular care should be taken to see that the top of the battery is kept clean of acid film and dirt. When cleaning batteries, wash first with a dilute ammonia or soda solution to neutralize any acid present and then flush off with clean water. Keep vent plugs tight so that the neutralizing solution does not enter the cell. The hold-down bolts should be kept tight enough to prevent the battery from shaking around in its holder, but they should not be tightened to the point where the battery case will be placed under a severe strain.

To insure good contact, the battery cables should be tight on the battery posts. Oil battery terminal felt washer. If the battery posts or cable terminals

are corroded, the cables should be cleaned separately with a soda solution and wire brush. After cleaning and before installing clamps, apply a thin coating of petrolatum to the posts and cable clamps to help retard corrosion.

If the battery has remained undercharged, check for loose or defective fan belt, defective Delcotron, high resistance in the charging circuit, oxidized regulator contact points, or a low voltage setting.

If the battery has been using too much water, the voltage output is too high.

Service Delcotron and Regulator

The Delcotron and regulator tests during tune up consist of the above battery tests; the condition of the battery indicating further tests and adjustments as outlined in Section 6Y.

Service Belts (Fig. 7)

Inspect belt condition.

Check and adjust if necessary for correct tension of belt, as follows:

- Using a strand tension gauge, check the belt tension.
- Adjust belt until the specified tension is reached. (See Tune Up Chart.)

Service Manifold Heat Valve (Figs. 8 or 9)

Check manifold heat control valve for freedom of operation. If shaft is sticking, free it up with GM Manifold Heat Control Solvent or its equivalent.

NOTE: Tap shaft end to end to help free it up.

Tighten Manifold

Tighten intake manifold bolts to specifications in the

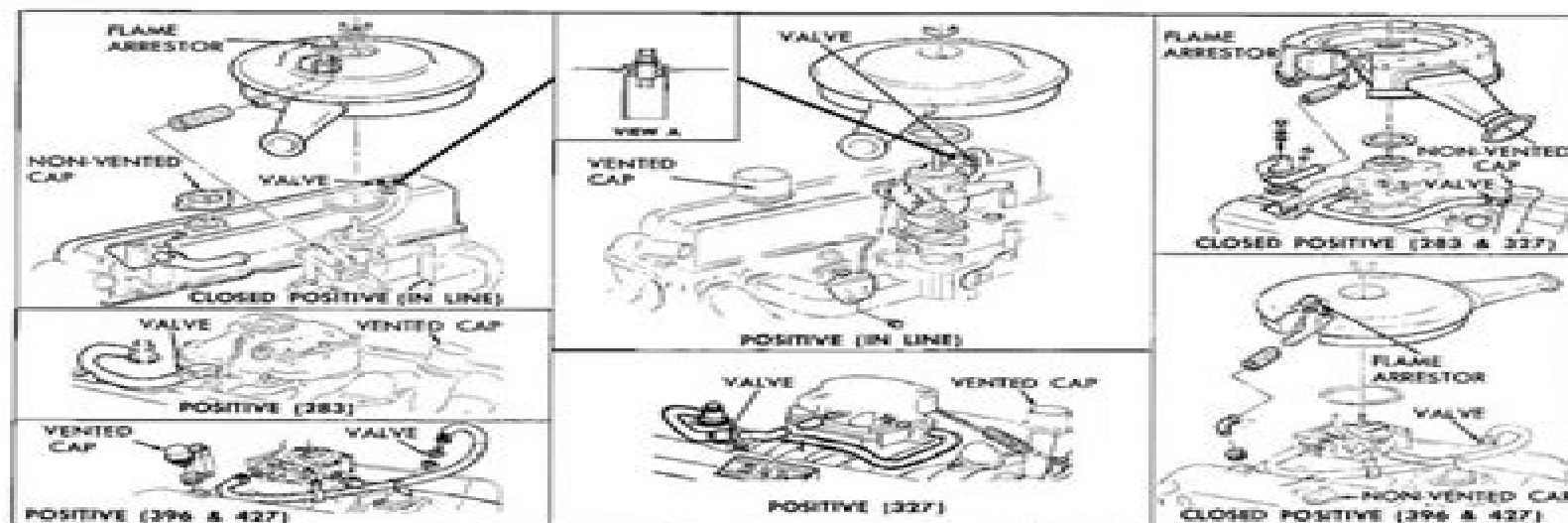


Fig. 10 - Crankcase Ventilation Systems

Pontiac 350 Engine Rebuild Manual

M Lipman



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