

Duplex Unit Type 7000

(Code: G348)

For Machine Code: G080 INSTALLATION GUIDE

⚠ Caution

- Before installing options, the machine should be turned off and unplugged for at least thirty minutes. Components inside the machine become very hot, and could result in a burn if touched.
- When lifting the machine, use the grips on both sides. The machine could break or cause injury if dropped.
- It is dangerous to handle the plug with wet hands. Doing this may result in receiving an electric shock.
- Before moving the machine, unplug the power cord from the outlet. If the cord is unplugged abruptly, it could become damaged. Damaged plugs or cords can cause an electrical or fire hazard.
- The inside of the machine becomes very hot. Do not touch the parts labeled "hot surface". Touching a "hot surface" could result in a burn.
- Do not let go of the duplex reversal unit until it is fastened in place. It could fall and cause injury.

❗ Important

❑ Check the printer nameplate to confirm the model code.

❑ If you want to use the optional paper feed unit at the same time, install the optional paper feed unit first, and then install the duplex unit.

1 Installing the Duplex Reversal Unit Stand

1 Check the contents of the box.

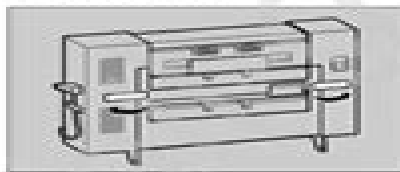
Description	Qty
Stand	1
Paper Guide	1
Short Screw	1
Long Screws	4
Duplex Reversal Unit	1
Duplex Feed Unit	1
Installation Guide (This sheet)	1

2 Remove the adhesive tape and packing materials.

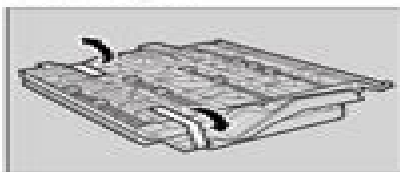
❗ Important

- ❑ Do not remove the adhesive tape holding the auxiliary bar yet. Remove it in step 7 on 2. Installing the Duplex Reversal Unit.
- ❑ Do not remove the adhesive tape holding the cable of the duplex reversal unit yet. Remove it in step 7 on 2. Installing the Duplex Reversal Unit.

Duplex Reversal Unit

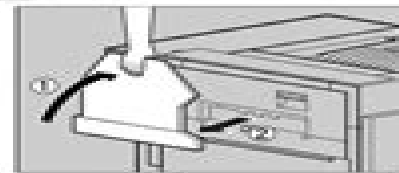


Duplex Feed Unit



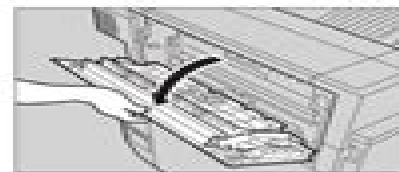
3 Turn off the power, and then unplug the power cable from the wall outlet.

4 Lift the external tray in the direction of the arrow (①), and then remove (②).

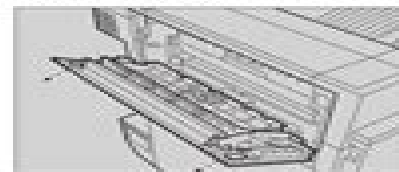


5 Remove the two small covers on the upper left cover of the printer.

① Open the upper left cover.



② Remove the two small covers by pinching and pulling them in the direction of the arrow.



③ Close the upper left cover.

Note

- ❑ You cannot use the two removed covers.



Ricoh Aficio Gx 7000 Service Manual Error Code

RS Peters



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