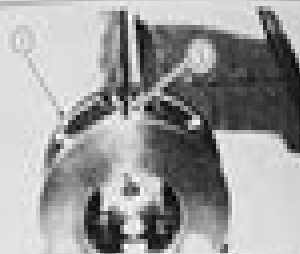


UPPERSTRUCTURE / Swing Device

15. Reattach the swing carrier.
Check spring pin (25) and pin (26) inside carrier (25).
Torque: 100 N·m (73.8 lbf·ft) - 120 N·m



16. Fit identification marks on pin (25) and carrier (25) and remove pin (25). Identify pin (26) and install spring pin (25) and pin (26) from the swing carrier (25).



17. Reattach the swing carrier to the upper structure.
Check spring pin (25) and pin (26) inside carrier (25).
Torque: 100 N·m (73.8 lbf·ft) - 120 N·m

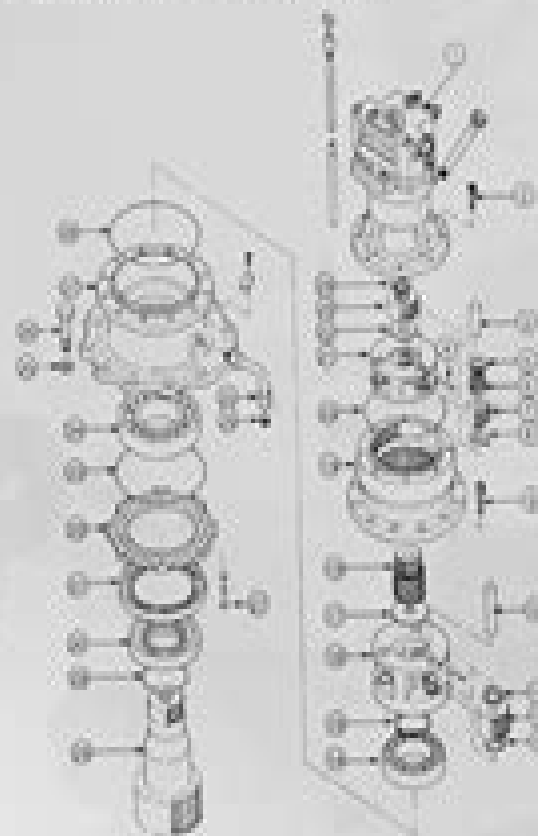


18. Fit identification marks on pin (25) and carrier (25) and remove pin (25). Identify pin (26) and install spring pin (25) and pin (26) from the swing carrier (25).



UPPERSTRUCTURE / Swing Device

SWING REDUCTION GEARS DRAWING FOR ASSEMBLY



- | | | |
|------------------|----------------|----------------|
| 1. Swing carrier | 11. Spring pin | 21. Spring pin |
| 2. Spring pin | 12. Spring pin | 22. Spring pin |
| 3. Spring pin | 13. Spring pin | 23. Spring pin |
| 4. Spring pin | 14. Spring pin | 24. Spring pin |
| 5. Spring pin | 15. Spring pin | 25. Spring pin |
| 6. Spring pin | 16. Spring pin | 26. Spring pin |
| 7. Spring pin | 17. Spring pin | 27. Spring pin |
| 8. Spring pin | 18. Spring pin | 28. Spring pin |
| 9. Spring pin | 19. Spring pin | 29. Spring pin |
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