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Service Manual

For



**ROCKWELL Axial Fan Cooled
Twin Cylinder Engines**

Models 2F-400-6, 2F-440-3, 2F-440-5

- 2-CYCLE ENGINE FUNDAMENTALS
- CARBURETION
- IGNITION
- EXHAUST SYSTEM
- DISASSEMBLY AND ASSEMBLY
INSTRUCTIONS OF BASIC ENGINES
INCLUDING RECOIL STARTERS
- RING GEAR INSTALLATION
- IGNITION TIMING PROCEDURE
- SERVICE TOOLS

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