

Horizontal Milling	μ^2AA	300	250	125	43	32	14	8	4	2
Vertical Milling	μ^2R_1	1000	1250	430	320	160	100			
Turning	μmR_1	50	32	16	8.0	4.0	2.3			
Ratio	R_1/AA	4	5	5	5	5	4.25			
Flat Lapping	μ^2R_1				400	240	120	43	40	32
Reaming	μmR_1				10	4.0	3.0	1.4	1.0	0.50
Grinding	R_1/AA				4.4	7.5	7.5	7.9	10	11

μ' AA	63	32	16	8	4	2
μ m Ra	1.6	0.8	0.4	0.2	0.1	0.05
FLAT LAPPING REAMING						
GRINDING						
COMPOSITE SET No. 52-720-000 FOWLER Made in England						
HORIZONTAL MILLING						
VERTICAL MILLING						
TURNING						
μ m Ra	12.5	6.3	3.2	1.6	0.8	0.4
μ' AA	500	250	125	63	32	16

Rms Finish Guide

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