



600 HO SWITCHBACK

MODEL S06PS6FS(A)

Table 1-225: Engine

Engine type	Liberty
Engine displacement	599cc
Bore in/mm	3.04/77.25
Stroke in/mm	2.52/64
Piston to cylinder clearance in/mm	.0045-.0059/ .114-.150
Piston ring end gap	.0014-.0020/ .36-.51
Operating RPMs/200	8 100
Idle RPMs/200	1 500
Clutch engagement RPMs/200	3 800
Exhaust valve spring	Free
Head volume installed	27.5-28.5cc
Head volume bench	35.2 in 5cc

Table 1-226: Fuel Delivery

Type	T-MSS
Main Jet	420
Pilot Jet	50
Jet Needle/Clip position	90DC26-57/2
Needle Jet	P-8
Throttle gap under cutaway in/mm	1.5/3.4
Throttle slide cutaway	1.5 Notch
Valve seat	1.5
Starter jet	145
Pilot air jet	.6
Fuel screw setting	1.25
Air screw setting	N/A
Recommended fuel octane (R+M/2)	91

Table 1-227: Jetting

Altitude meters (feet)	Ambient Temperature							
	< 33°F (0°C)	33°F to 39°F (0°C to 4°C)	39°F to 45°F (4°C to 7°C)	45°F to 51°F (7°C to 11°C)	51°F to 57°F (11°C to 14°C)	57°F to 63°F (14°C to 17°C)	63°F to 69°F (17°C to 21°C)	> 69°F (21°C)
0-4000 (0-2000)	440 #1	430 #1	420 #1.2	400 #2	380 #2	360 #2	350 #2	340 #2
4000-5200 (2000-2500)	400 #1	400 #1	390 #1.2	370 #2	360 #2	350 #2	340 #2	330 #2
5200-6400 (2500-3000)	370 #1	360 #1	350 #1.2	340 #2	330 #2	320 #2	310 #2	300 #2
6400-7600 (3000-3500)	340 #1	330 #1	320 #1.2	310 #2	300 #2	290 #2	280 #2	270 #2
7600-8800 (3500-4000)	310 #1	300 #1	290 #1.2	280 #2	270 #2	260 #2	250 #2	240 #2
8800-10000 (4000-4500)	280 #1	270 #1	260 #1.2	250 #2	240 #2	230 #2	220 #2	210 #2
10000-11200 (4500-5000)	250 #1	240 #1	230 #1.2	220 #2	210 #2	200 #2	190 #2	180 #2

When using non-oxygenated fuel with an octane number greater than 93, decrease the main jet number in the above chart by 10 and insert the E-clip one position. If already in position #1 install washer on top when using the above fuel.

Table 1-228: Clutching

Altitude meters (feet)	Drive Clutch (P-87)		Drive Clutch (TE-AM)		
	Shift Weight	Clutch Spring	Clutch Spring	Drive Ratio	Clearing
0-4000 (0-2000)	20-4.2	Black/ Green	Red/ Black	6.4/42-16 0.0	2.2 36-76
4000-5200 (2000-2500)	20-4.6	Black/ Green	Red/ Black	6.4/42-16 0.0	2.2 36-76
5200-6400 (2500-3000)	20-5.0	Black/ Green	Red/ Black	6.4/42-16 0.0	2.2 36-76
6400-7600 (3000-3500)	20-5.4	Black/ Green	Red/ Black	6.4/42-16 0.0	2.2 42-76
7600-8800 (3500-4000)	20-5.8	Black/ Green	Red/ Black	6.4/42-16 0.0	2.2 42-76
8800-10000 (4000-4500)	20-6.2	Black/ Green	Red/ Black	6.4/42-16 0.0	2.2 42-76

Drive clutch belt torque 50 ft-lbs.

Table 1-229: Belt

Belt part number	3211 080
Belt width in/cm	1.438/3.65
Belt side angle	28°
Outside diameter in/cm	4.6/117.4
Clutch center distance in/cm	11.5/29.2



Polaris 2006 Rmk 600 Service Manual

D Siedentop



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