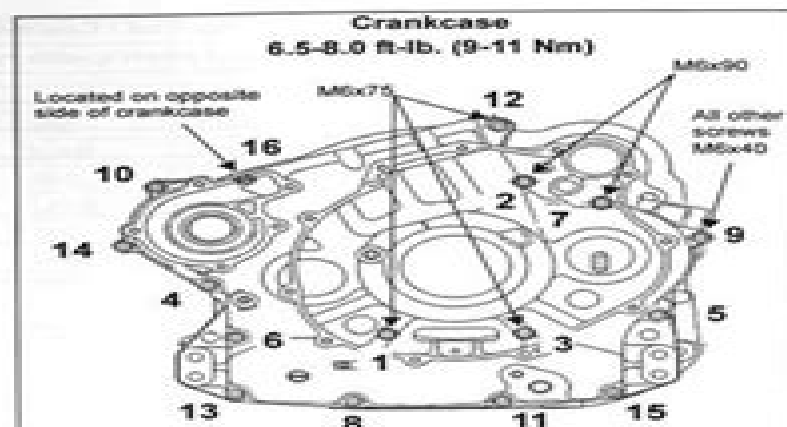
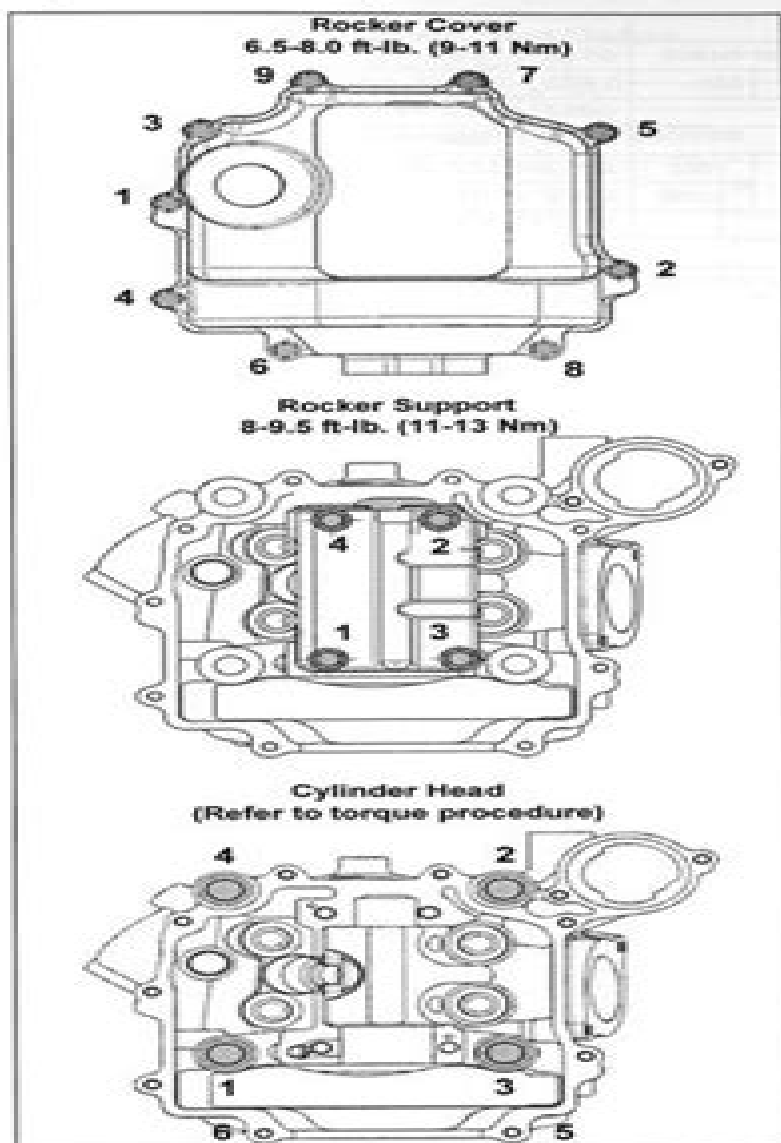


ENGINE

Engine Fastener Torque Patterns



GENERAL ENGINE SERVICE

Piston Identification

If the piston has an identification mark, follow the directions for piston placement below. If the piston does not have an identification mark, there is no piston pin offset and direction for placement of the piston does not matter.

See text for piston ring installation.

Engine Model No.	Oversize Available* (mm)	Standard Piston Identification
ES55PLE	.25 (.010") .50 (.020")	55A

*Pistons and rings marked 25 equal .25 mm (.010") oversized

*Pistons and rings marked 50 equal .50 mm (.020") oversized

Polaris 550 Xp Service Manual

M Mark



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