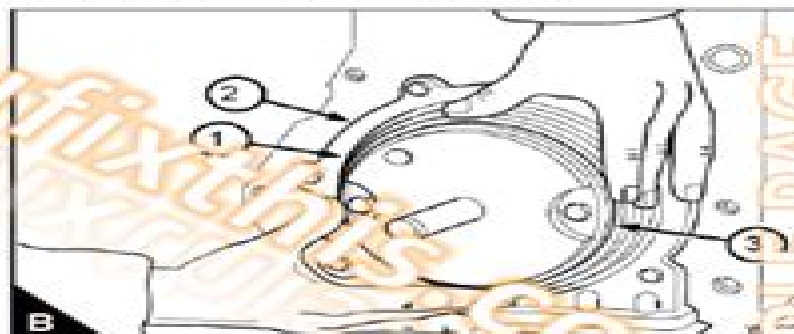
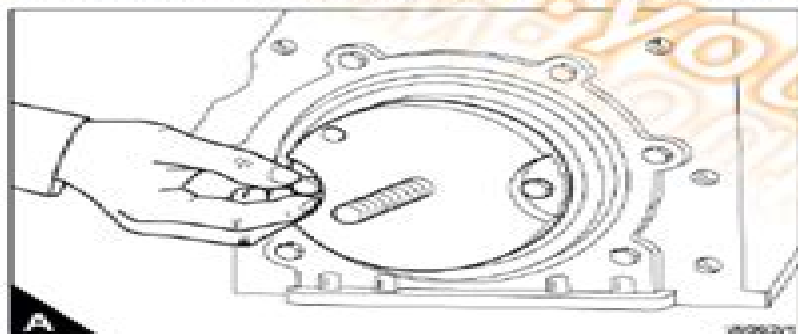


## Special requirements

Special tools		
Description		Part number
Rear oil seal guide adaptor		21825963

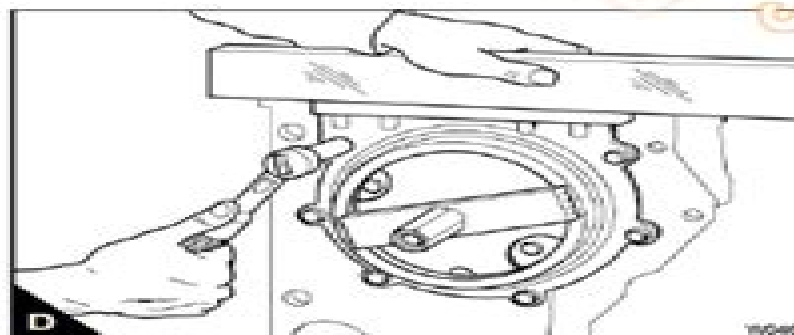
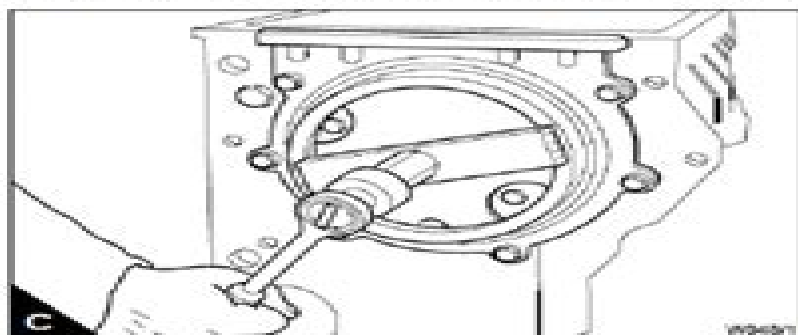
- 1 Clean the faces of the cylinder block, the oil seal housing and the crankshaft palm.
- 2 Fit the guide adaptor (tool 21825963) to the end of the crankshaft (A).
- 3 Fit a new seal (B1) to the oil seal housing face (B3).
- 4 Put the housing (B2) into position on the engine, fit and tighten the setscrews finger tight.



- 5 Fit the plate from tool 21825963 to the guide adaptor. Tighten the nut of the tool (C) until the plate is in contact with the face of the housing.

- 6 Use a straight edge to check that the seal housing is level with the cylinder block face (D).

- 7 Tighten the setscrews to 24 Nm (18 lbf ft) 2,5 kgf m.



Continued

# Perkins 2500 Series User Manual

**SJ Ball**



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