



ROLLING ELEMENT BEARING FAILURE MODES

Rolling element bearings are subject to a wide range of failure modes. The most common failure mode is fatigue, which is caused by the repeated loading and unloading of the bearing surfaces. Other failure modes include corrosion, misalignment, and lubrication failure.

Rolling element bearings can be classified into two main types: deep groove ball bearings and tapered roller bearings. Each type has its own set of failure modes and symptoms.

Rolling element bearings can be inspected visually for signs of failure. Common signs include discoloration, pitting, and scoring. More advanced inspection techniques, such as vibration analysis, can also be used to detect bearing failure.

Rolling element bearings should be replaced when they show signs of failure. It is important to replace the bearing as soon as possible to avoid further damage to the machine.

Rolling element bearings should be replaced with the same type and size of bearing. It is also important to ensure that the new bearing is properly lubricated and aligned.

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CHIPPED / BROKEN GEAR TEETH

Chipped or broken gear teeth can cause significant damage to the gear and the machine. It is important to inspect the gear regularly for signs of wear and damage.

Chipped or broken gear teeth can be caused by a variety of factors, including fatigue, misalignment, and lubrication failure. It is important to identify the cause of the damage and take steps to prevent it from recurring.

Chipped or broken gear teeth can be inspected visually for signs of damage. Common signs include chipping, cracking, and pitting. More advanced inspection techniques, such as vibration analysis, can also be used to detect gear damage.

Chipped or broken gear teeth should be replaced as soon as possible. It is important to replace the gear with the same type and size of gear. It is also important to ensure that the new gear is properly lubricated and aligned.

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BLADE / VANE PASS

Blade or vane passes are a common type of vibration defect. They are caused by the repeated loading and unloading of the blades or vanes as they rotate.

Blade or vane passes can be caused by a variety of factors, including fatigue, misalignment, and lubrication failure. It is important to identify the cause of the defect and take steps to prevent it from recurring.

Blade or vane passes can be inspected visually for signs of damage. Common signs include cracking, pitting, and scoring. More advanced inspection techniques, such as vibration analysis, can also be used to detect blade or vane passes.

Blade or vane passes should be replaced as soon as possible. It is important to replace the blades or vanes with the same type and size of blades or vanes. It is also important to ensure that the new blades or vanes are properly lubricated and aligned.

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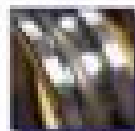
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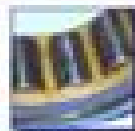
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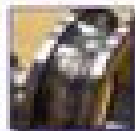
Recognising Bearing Defects



Spalling / Pitting



Worn, Scoring Pits



Sealing / Fatigue



Overload / Loading



Defect	Frequency	Amplitude	Phase
Spalling / Pitting	High	High	High
Worn, Scoring Pits	High	High	High
Sealing / Fatigue	High	High	High
Overload / Loading	High	High	High



Rms Vibration Analysis Pocket Guide

Chao Zhang



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