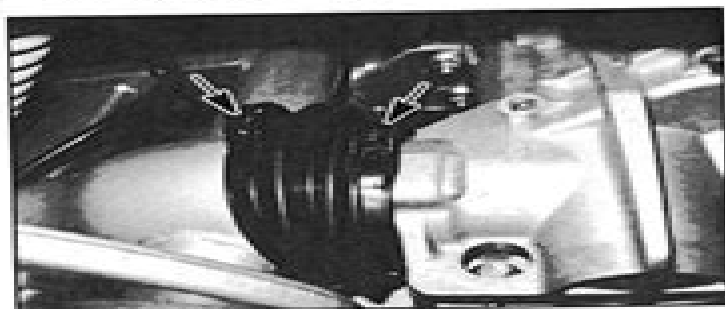


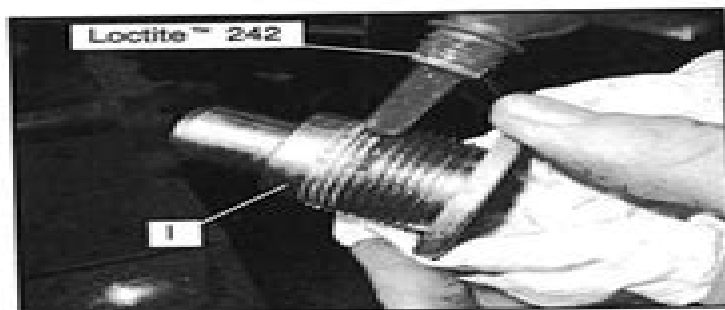
SWINGARM INSTALL / REAR DRIVE SHAFT INSTALLATION

NOTE: Refer to Chapter 7 for rear swing arm disassembly / assembly procedures.

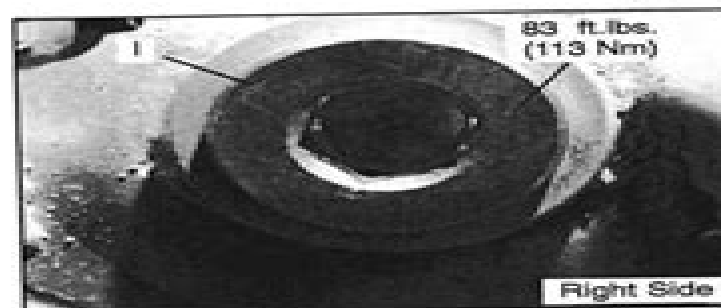
1. Reinstall bearings (G) and seals (H), if removed. Refer to the swingarm illustration above.
2. Align the rear swing arm assembly and rear drive shaft to the transmission output shaft. Install the drive shaft onto the transmission output shaft.
3. Install the boot and tighten the clamps.



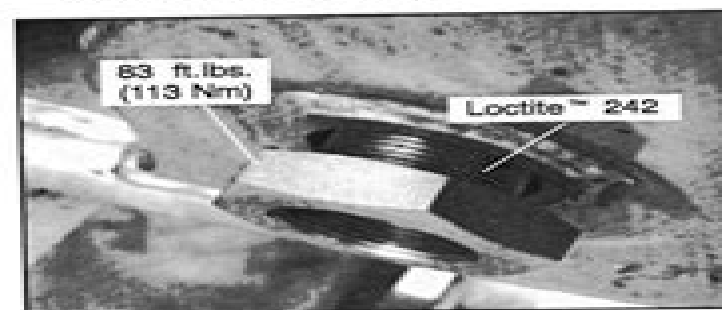
4. Align the swingarm pivot holes to the frame and keep the swingarm supported.
5. Apply Loctite™ 242 (PN 2871950) to right side pivot bolt (I) and to the left side pivot bolt (J). Install both into the frame and swingarm.



6. Tighten pivot bolts until engaged inside the swingarm bearings.
7. Torque right side pivot bolt (I) to 83 ft.lbs. (113 Nm). Torque left side pivot bolt (J) to 4 ft.lbs. (5.4 Nm).



8. Apply Loctite™ 242 (PN 2871950) to the exposed threads of the left side pivot bolt and lock nut.
9. Install and torque lock nut to 83 ft.lbs. (113 Nm). Use a 1.75" socket to tighten the lock nut.



10. Reinstall the rear shock bolt and torque to 33 ft.lbs. (44 Nm). Install rear gearcase vent tube.
11. Install the brake cable assembly.
12. Route brake lines and secure with the brake line brackets (D).
13. Install rear wheels and torque wheel nuts to 30 ft.lbs. (41 Nm).

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Table of Contents Polaris Atv Carburetor Repair Manual

1. Understanding the eBook Polaris Atv Carburetor Repair Manual
 - The Rise of Digital Reading Polaris Atv Carburetor Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Atv Carburetor Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Atv Carburetor Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris Atv Carburetor Repair Manual
 - Personalized Recommendations
 - Polaris Atv Carburetor Repair Manual User Reviews and Ratings
 - Polaris Atv Carburetor Repair Manual and Bestseller Lists
5. Accessing Polaris Atv Carburetor Repair Manual Free and Paid eBooks

- Polaris Atv Carburetor Repair Manual Public Domain eBooks
 - Polaris Atv Carburetor Repair Manual eBook Subscription Services
 - Polaris Atv Carburetor Repair Manual Budget-Friendly Options
6. Navigating Polaris Atv Carburetor Repair Manual eBook Formats
- ePub, PDF, MOBI, and More
 - Polaris Atv Carburetor Repair Manual Compatibility with Devices
 - Polaris Atv Carburetor Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Polaris Atv Carburetor Repair Manual
 - Highlighting and Note-Taking Polaris Atv Carburetor Repair Manual
 - Interactive Elements Polaris Atv Carburetor Repair Manual
8. Staying Engaged with Polaris Atv Carburetor Repair Manual
- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Atv Carburetor Repair Manual
9. Balancing eBooks and Physical Books Polaris Atv Carburetor Repair Manual
- Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris Atv Carburetor Repair Manual
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Polaris Atv Carburetor Repair Manual
- Setting Reading Goals Polaris Atv Carburetor Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Polaris Atv Carburetor Repair Manual
- Fact-Checking eBook Content of Polaris Atv Carburetor Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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