

ATV AND 6 x 6 SERVICE MANUAL

Egreword

This manual is designed primarily for use by ATV service technicians in a property equipped shop. Since a certain knowledge of mechanical theory, tool use, and shop procedures is necessary to perform the service work safety, all operations should be performed by qualified service personnel only. In order to perform the work efficiently and prevent costly errors, the technician should read the text, thoroughly familiarizing him/herself with procedures before starting the work. Cleanliness of parts and tools as well as the work area is of primary importance.

All references to left and right side of the vehicle are from the operator's perspective when seated in a normal riding position.

This manual includes procedures for maintenance operations, component identification and unit repair, along with service specifications for 1999/2000 model Polaris ATVs and 6 x 6. The section index tabs enable the user to quickly locate the component unit section desired. In addition, a table of contents is placed at the beginning of each section for location of specific page numbers and service information. Keep this manual available for reference in the shop area.

To keep this manual current it is important that it is updated yearly with new model information and specifications. Complete service manuals ordered after the release of new model year manual updates will contain the latest update.

At the time of publication all information contained in this manual was technically correct. However, all materials and specifications are subject to change without notice.

Comments or suggestions about this manual may be directed to: Polaris Sales Inc., Technical Writer, 1225 Hwy 169 North, Minneapolis, MN. 55441–5078.

1999 ATV / 6x6 Service Manual Volume III (PN 9915083)

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Polaris 425 Xpedition Manual

Xiaolong Qi

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