

**Valve springs - vehicle, M50 and M50T engines**

Fitted length	34.7 mm (1.37 in)
Load at fitted length	150 N (34.0 lbf) to 20.0 kgf
Number of active coils	4.5
Number of damper coils	0
Direction of coils	Left hand
Identification colour	Orange

**Valve springs - S50 and M50 engines**

Fitted length	34.7 mm (1.37 in)
Load at fitted length	142/137 N (32/30 lbf) 14.5/13.0 kgf
Number of active coils	5.2
Number of damper coils	0
Direction of coils	Left hand
Identification colour	White

**Pistons and skirts****Materials:**

- Vehicle, M50 and M50T engines
- S50 and M50 engines

Steel  
Cast iron

Outside diameter of skirt	71.725/71.745 mm (2.822/2.848 in)
Clearance of skirt in cylinder head	0.050/0.055 mm (0.002/0.002 in)
Thickness of skirt head	6.65/6.68 mm (0.270/0.272 in)
Skirt length:	
- Vehicle, M50 and M50T engines	25.7/26.3 mm (1.01/1.04 in)
- S50 and M50 engines	25.7/26.3 mm (1.01/1.04 in)
Skirt thickness	Range of 48 gms: from 2.080 mm (0.080 in) to 2.400 mm (0.104 in) in grades of 0.025 mm (0.001 in)

**Camshaft**

Diameter of front and rear journals	47.860/47.875 mm (1.885/1.888 in)
Diameter of centre journal	47.860/47.875 mm (1.885/1.888 in)
Clearance of journals in bores:	
- Front and rear	0.040/0.094 mm (0.0017/0.0037 in)
- Centre	0.040/0.098 mm (0.0017/0.0039 in)
Diameter for pulley hub	36.58/36.61 mm (1.440/1.441 in)
Cam lift - vehicle, M50 and M50T engines:	
- Intake and exhaust	9.344/9.724 mm (0.372/0.382 in)
Cam lift - S50 and M50 engines:	
- Intake camshaft part number 1, 141DF111	9.344/9.094 mm (0.368/0.358 in)
- Intake camshaft part number 1, 141DF021	9.344/9.374 mm (0.368/0.369 in)
- Exhaust	9.344/9.524 mm (0.367/0.375 in)
End float	0.11/0.27 mm (0.004/0.011 in)
Maximum permissible end float in service	0.50 mm (0.020 in)
Width of recess for thrust washer	6.00/6.12 mm (0.236/0.241 in)
<b>Camshaft thrust washer</b>	
Type	1.80° weather fitted in camshaft cover
Thickness	6.80/6.85 mm (0.270/0.274 in)
Transition fit of thrust washer in camshaft cover recess	± 0.05 mm (± 0.002 in)

# Perkins M80t Manual

**M Mark**



## **Perkins M80t Manual:**

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In some sort of defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their ability to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**Perkins M80t Manual**," a mesmerizing literary masterpiece penned with a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve in to the book is central themes, examine its distinctive writing style, and assess its profound affect the souls of its readers.

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