

1) Install ST to cylinder block, then install crankshaft bearing.

CAUTION:

Remove oil in the mating surface of bearing and cylinder block before installation. Also apply a coat of engine oil to crankshaft pins.

2) Position crankshaft and connecting rod on the #2, #4 and #6 cylinder.

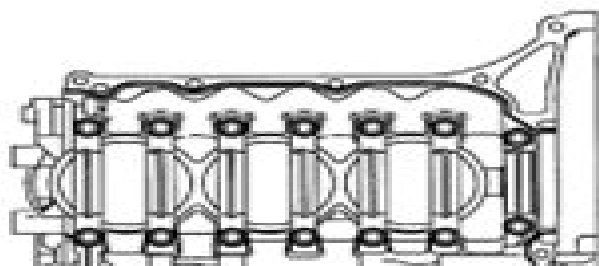
3) Apply fluid packing to the mating surface of #1, #3 and #5 cylinder block.

CAUTION:

Do not allow fluid packing to jut into O-ring grooves, oil passages, bearing grooves, etc.

Fluid packing application diameter:

1.0±0.2 mm (0.039±0.008 in)

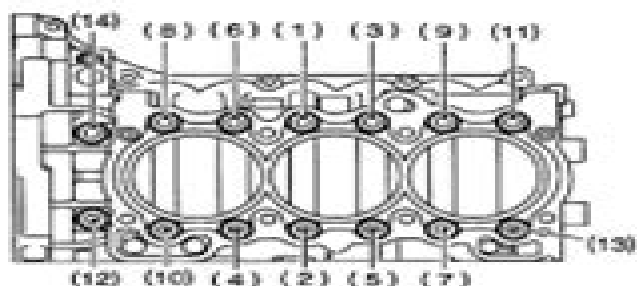


4) Apply engine oil to washers and threads of cylinder block connecting bolts. Tighten the bolts following the steps below.

(1) Tighten all the bolts in the numerical order shown in the figure.

Tightening torque:

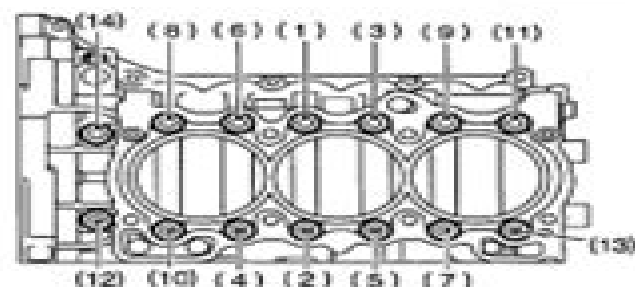
(1) to (11)	25 N-m (2.5 kgf-m, 18 ft-lb)
(12)	20 N-m (2.0 kgf-m, 14 ft-lb)
(13)	25 N-m (2.5 kgf-m, 18 ft-lb)
(14)	20 N-m (2.0 kgf-m, 14 ft-lb)



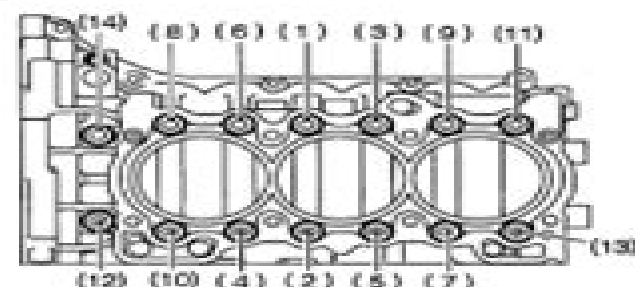
(2) Tighten all the bolts again in the order shown in the figure.

Tightening torque:

(1) to (11)	25 N-m (2.5 kgf-m, 18 ft-lb)
(12)	20 N-m (2.0 kgf-m, 14 ft-lb)
(13)	25 N-m (2.5 kgf-m, 18 ft-lb)
(14)	20 N-m (2.0 kgf-m, 14 ft-lb)



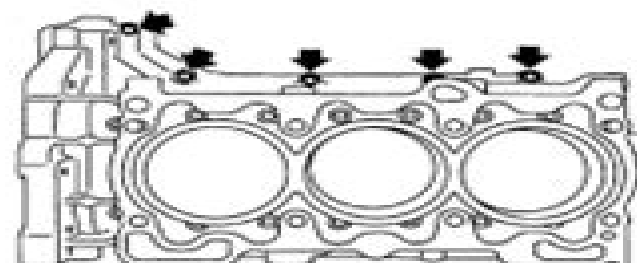
5) Tighten all the bolts by 90° in the order shown in the figure.



6) Install upper bolts on cylinder block.

Tightening torque:

25 N-m (2.5 kgf-m, 18 ft-lb)



Nissan 14main Bearing Torque Settings

P.A. Sturtevant Company

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the company name.

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