

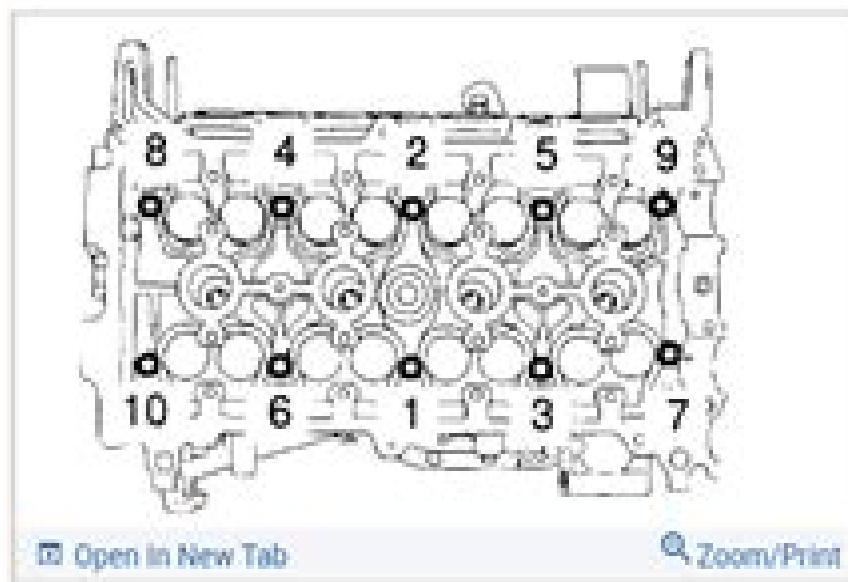
Tightening Procedures

INSTALL CYLINDER HEAD BOLTS

HINT:

- The cylinder head bolts are tightened in 3 progressive steps (steps b. and d.).
- If any cylinder head bolt is broken or deformed, replace it.

a. Apply a light coat of engine oil on the threads and under the heads of the cylinder head bolts.



b. Using a 8 mm bi-hexagon wrench, install and uniformly tighten the 10 cylinder head bolts and plate washers, in several passes, in the sequence shown.

Torque: 29.4 Nm (300 kgf-cm, 22 ft. lbs.)

If any one of the cylinder head bolts does not meet the torque specification, replace the cylinder head bolt.

c. Mark the front of the cylinder head bolt with paint.

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Rachel S Tattersall



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