

NIMS Machining Level I Preparation Guide Milling Exam Questions 100% Correct Answers

Surface finish can be measured in - Answers - ✓✓ Microinches

Surface finish can be checked with a - Answers - ✓✓ Comparison chart

The depth of a 3/8-inch diameter counterbore can best be measured with a - Answers - ✓✓ Depth micrometer

Productions parts are considered rejected when - Answers - ✓✓ Dimensions are out of tolerance

The width of a milled slot, hole diameter or counterbore depth can best be measured with a/an - Answers - ✓✓ Dial caliper

Which of the following criteria determines the choice of a measuring instrument when checking a dimension? - Answers - ✓✓ The tolerance of the dimension being inspected

The process of checking and adjusting a measuring instrument to an acceptable standard is called - Answers - ✓✓ Calibration

The dimension of a hole is stated as $9/16 \pm 1/64$ inches. Which of the following statements is true if a 0.584-inch diameter pin slips into the hole? - Answers - ✓✓ The hole is oversize

Which of the following measuring instruments can measure both the depth and diameter of a counterbore? - Answers - ✓✓ Dial caliper

Which of the following describes the safest procedure for measuring a part on the milling machine? - Answers - ✓✓ Stop the machine, deburr, brush chips clear, check the dimension

Which of the following instruments is used for precision layout? - Answers - ✓✓ Dial indicator height gage and scribe attachment

The included angle on the point of a general purpose drill is - Answers - ✓✓ 118°

Identify the appropriate drilling operation for cutting a recess for a socket head cap screw - Answers - ✓✓ Counterboring

Nims Machining Level I Preparation Guide Milling

Tobias Bleicker



Nims Machining Level I Preparation Guide Milling:

NIMS Machining Level 1 Study Guide Andrew J. Klein, 2016-03-11 This guide has been developed in partnership with NIMS to aid you in achieving high levels of success on the National Institute for Metalworking Skills NIMS Level I certification exams After receiving technical training practicing and demonstrating the competencies this study guide will help you determine your level of readiness for the actual NIMS certification exam The registration process performance exams and requirements for the online theory exams are explained Test taking strategies are also included Practice tests answer keys and explanations provide you with insight into the knowledge and skill area being assessed and serve as an extension of the classroom lab and on the job training previously received A glossary of terms is also included Important Notice Media content referenced within the product description or the product text may not be available in the ebook version

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