8 Sem ME USN



10ME/PM81

Eighth Semester B.E. Degree Examination, June/July 2016 **Operations Management**

Time: 3 hrs.

Max. Marks: 100

Note: Answer any FIVE full questions, selecting atleast TWO questions from each part.

PART - A

- a. Define operation management. Draw the operations management system showing input and output model for an international airport. (06 Marks)
 - b. Briefly explain how service producers differ from goods producers in important aspects of their operations. (096 Minerket) (08 Marks):
 - With neat schematic sketch, explain the frame work for managing operations.
 - Define decision making. Explain the frame work for decision making: (1996 Minurley)
 - Two assembly robots X and Y working at the same rate together produce 400 filters per day. During a recent day, 40 filters were found defective, given that the filter is defective, there is 0.40 probability it was produced by robot X (i.e., P_{ND} = 0.40). What is the probability that a filter selected at random is : i) Defective ii) Produced by robot Y iii) Defective and produced by robot X iv) Defective or produced by robot X.
 - Define BEP. Briefly explain the various methods of lowering the breakeven point. (10 Marks)
- 3 Briefly explain the following: i) Time series forecasting ii) Forecasting error and tracking 48.
 - b. The following table gives the annual shipment (tons) of welded tube by an aluminum producer to machinery manufacturers :

Year	2004	0.5	06	0.7	0/8	09	10	1.1	1.2	1.3	2014
Shipment (tons)	2	3	- 6	10	- 8	7	1.2	14	14	1.8	1.9

Use the least square method to develop a linear trend equation for the data given, state the equation and forecast the shipment for 2015. (10 Marks)

- Define capacity planning. Explain long-terms and short-term capacity strategies. (05 Marks)
 - The individual component capacities (in units/day) for an assembly line that consists of five activities are shown in the figure below Fig. Q4(b). (05 Marks)

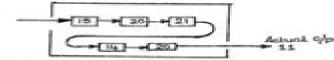


Fig. Q4(b)

- What is the system capacity?
- What is the efficiency of the system?
- Annual demand for a manufacturing organization capacity is expected to be as follow:

Unit demanded	8000	10000	1.50000	200000	
Probability	0.5	0.2	0.2	0.1	

Revenues are ₹35/unit. The existing manufacturing facility has annual fixed cost/operation are ₹2 lakhs. Variable manufacturing cost are ₹7.75/unit, ₹5/unit, ₹5.33/unit & ₹7.42/unit at the 8000, 10000, 15000 and 20000 unit output level respectively. An expanded facility under consideration would require ₹2,50,000 fixed operating cost annually. Variable cost are ₹9.4/unit, ₹5.2/unit, ₹3.8/unit and ₹4.9/unit at the 8000, 10000, 15000, 20000 unit output level receptively. In order to maximize the earnings which size facility should be selected?

(10 Marks):

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